

# **AGCO ALLIS**

## **PARTS MANUAL**

### **400 SERIES**

**8.5 HP Gear**  
Mfg. No. 1692394

**12 HP Gear**  
Mfg. No. 1692396

**12 HP Hydro**  
Mfg. No. 1692519

**13 HP Hydro**  
Mfg. No. 1692399

**30" Mower Deck**  
Mfg. No. 1692172  
Mfg. No. 1692544

**34" Mower Deck**  
Mfg. No. 1692174  
Mfg. No. 1692546

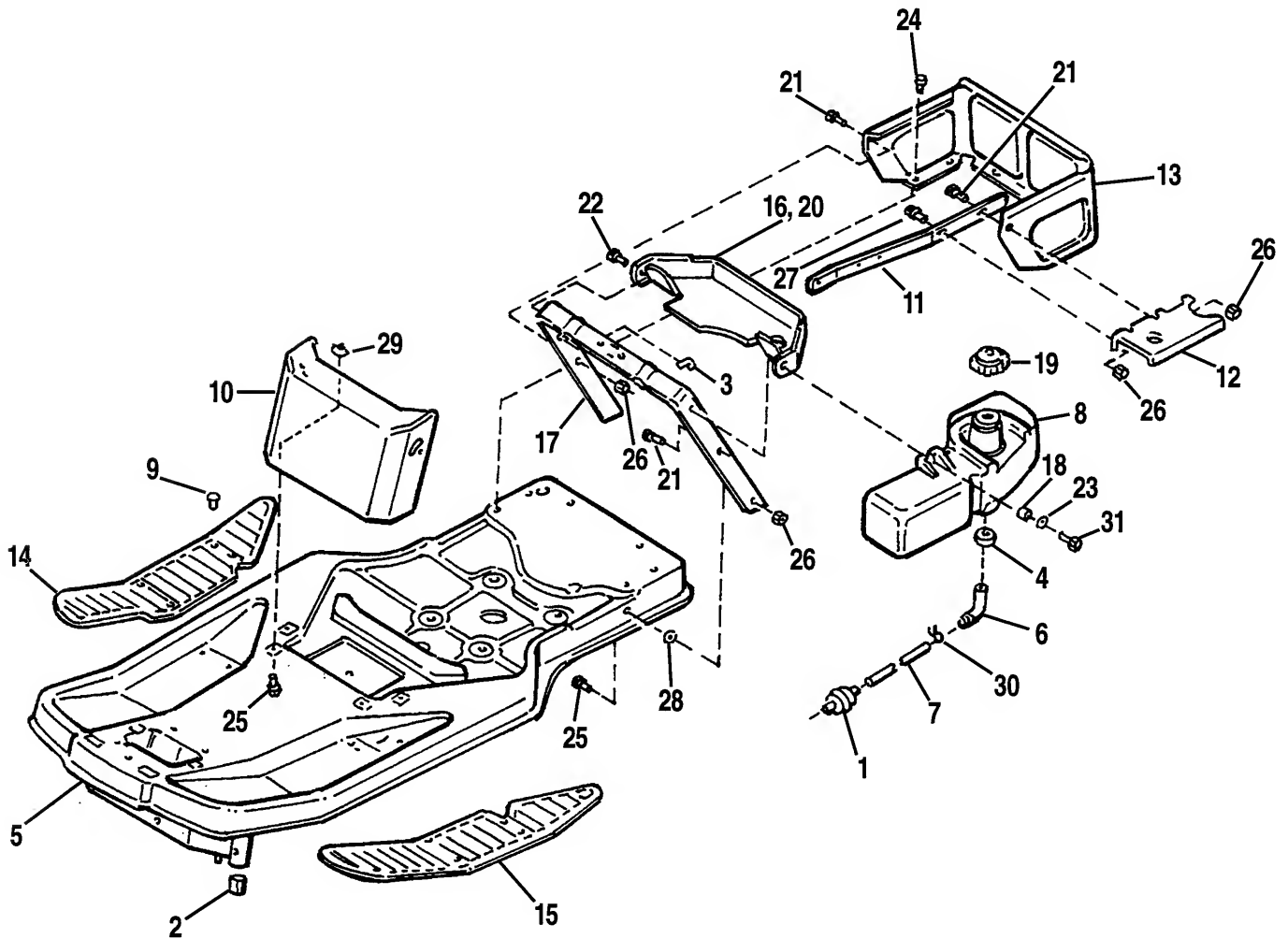
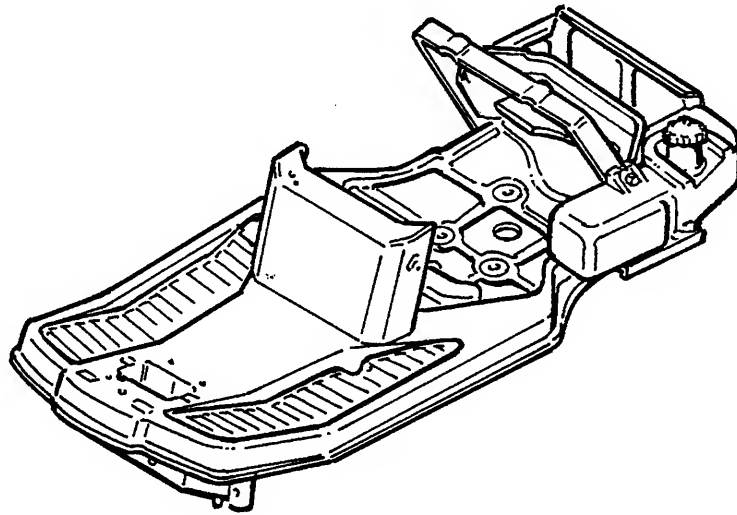




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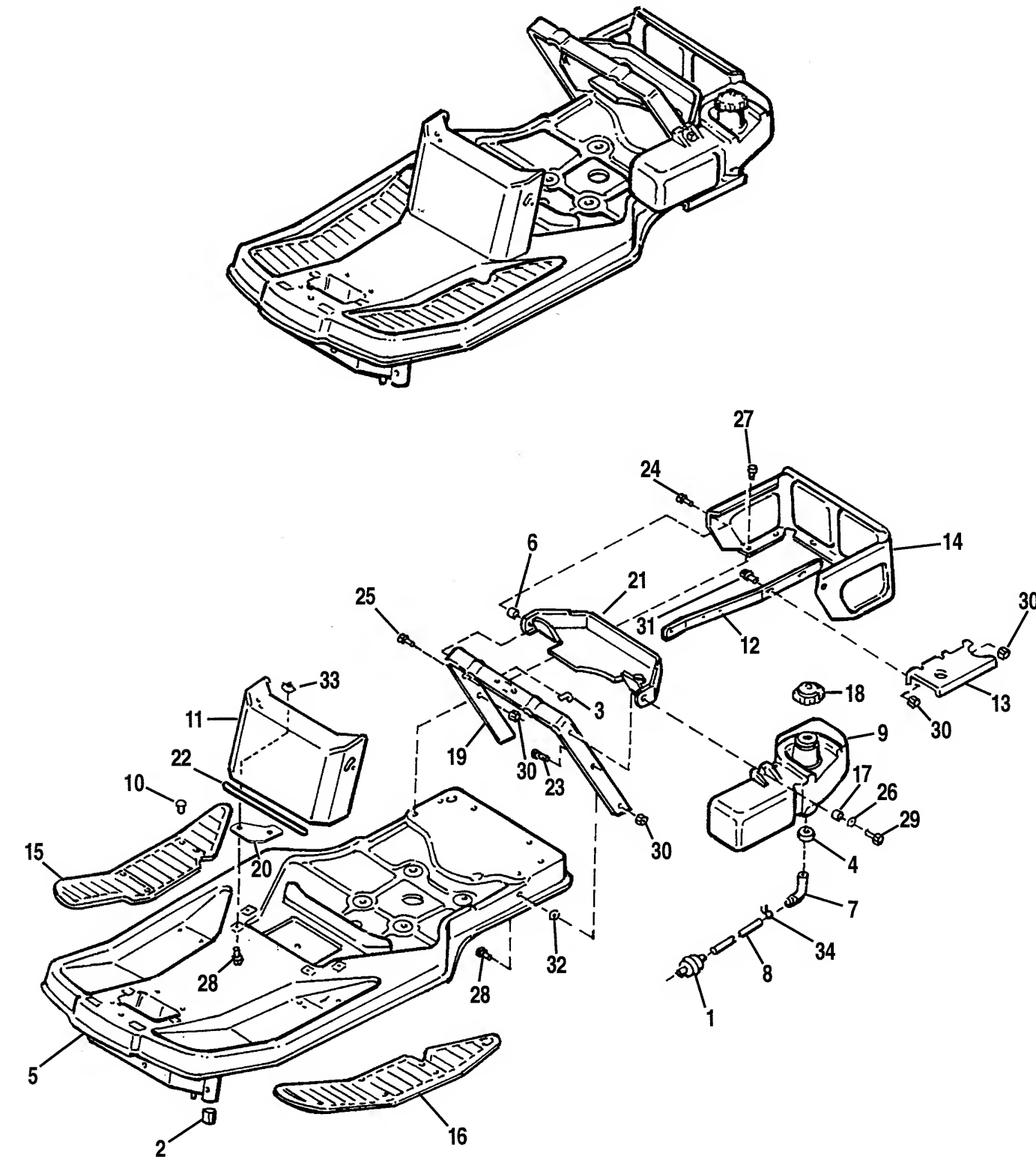
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Mfg. Nos. 1692380, 1692382, 1692387, 1692389, 1692394, 1692396, 1692489, 1692515, 1692517, 1692519

**Frame & Fuel System**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	173206	1	FUEL FILTER
2	176440	4	BUSHING
3	934683	1	CLIP
4	1654930	1	BUSHING, Rubber
5	1660007	1	FRAME ASSY. (Incl. Ref. No. 2)
6	1674231	1	ELBOW
7	1676861	1	HOSE, Fuel Tank
8	1685483	1	FUEL TANK (Incl. Ref. Nos. 1, 4, 6 & 30)
9	1704351	14	FASTENER
10	1708253	1	PANEL, Front
11	1708362	1	STRAP, Fuel Tank, Brace
12	1708363	1	SUPPORT, Fuel Tank
13	1708470	1	SHROUD, Rear
14	1708524	1	PAD, Foot Rest, RH
15	1708525	1	PAD, Foot Rest, LH
16	1708725	1	DUCT, Air Inlet (Gear model only)
17	1709269	1	"U" SUPPORT, Seat Deck
18	1710437	1	SPACER, 21/64 x 1/2 x 21/64
19	1714020	1	CAP, Fuel Tank, Vented
20	1714447	1	DUCT, Air Inlet (Hydro model only)
21	1921333	2	CAPSCREW, Hex Hd., 5/16-18 x 1
22	1924856	1	SCREW, Hex Hd., Taptite, 5/16 x 1/2
23	1924940	1	WASHER, Plain, 13/32 x 7/8 x 5/64
24	1925003	6	SCREW, Hex Hd., Taptite, 1/4-20 x 1/2
25	1930591	2	CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4
26	1931277	5	NUT, Hex, Flange, Whizlock, 5/16-18
27	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4
28	1933988	2	PAL NUT, 5/16
29	1935255	4	PAL NUT, 5/16-18
30	1960112	2	CLAMP, Hose
31	1960373	1	SCREW, Taptite, 5/16-18 x 1

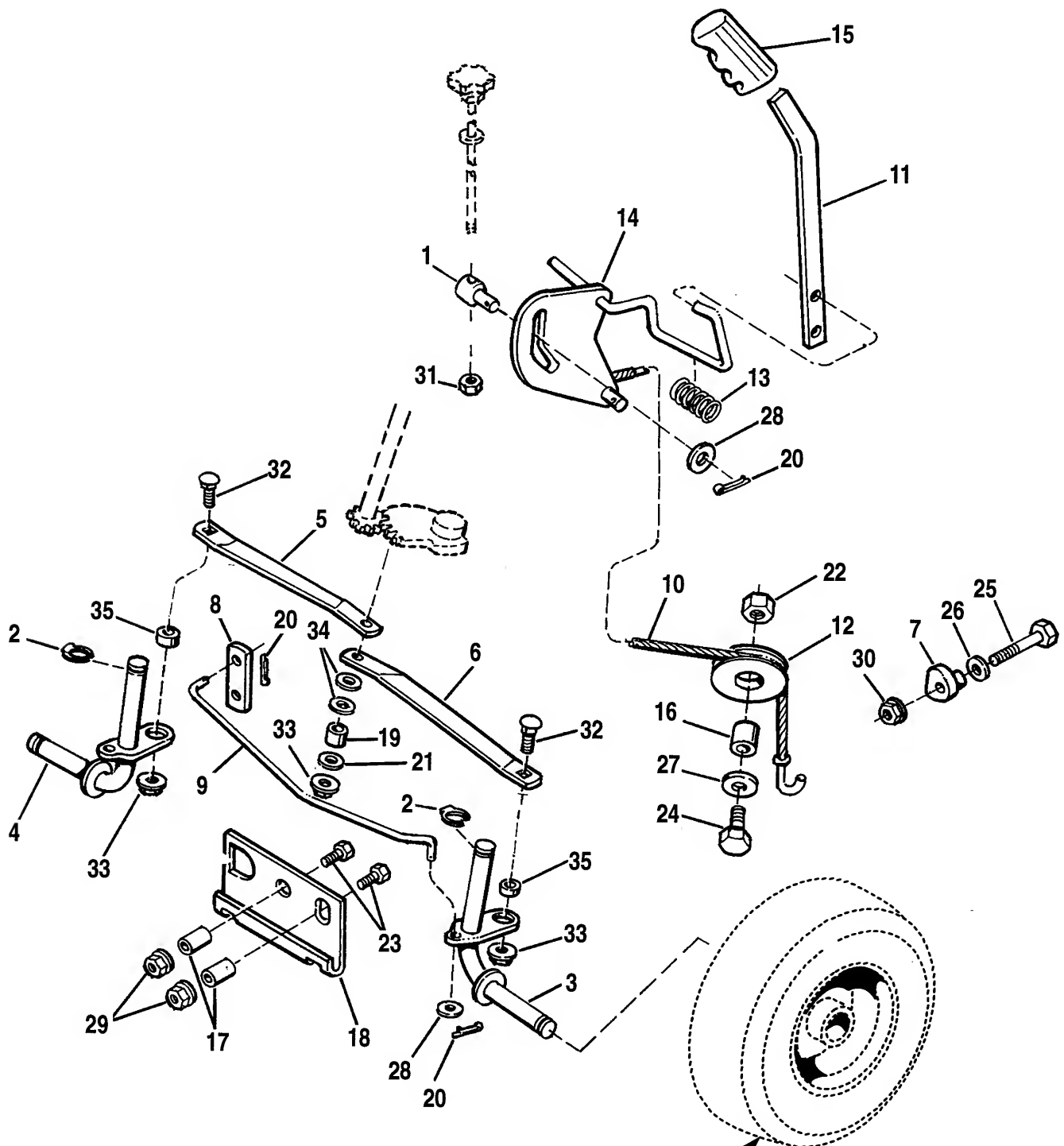


**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

**Mfg. Nos. 1692385, 1692392, 1692399, 1692491**

**Frame & Fuel System**

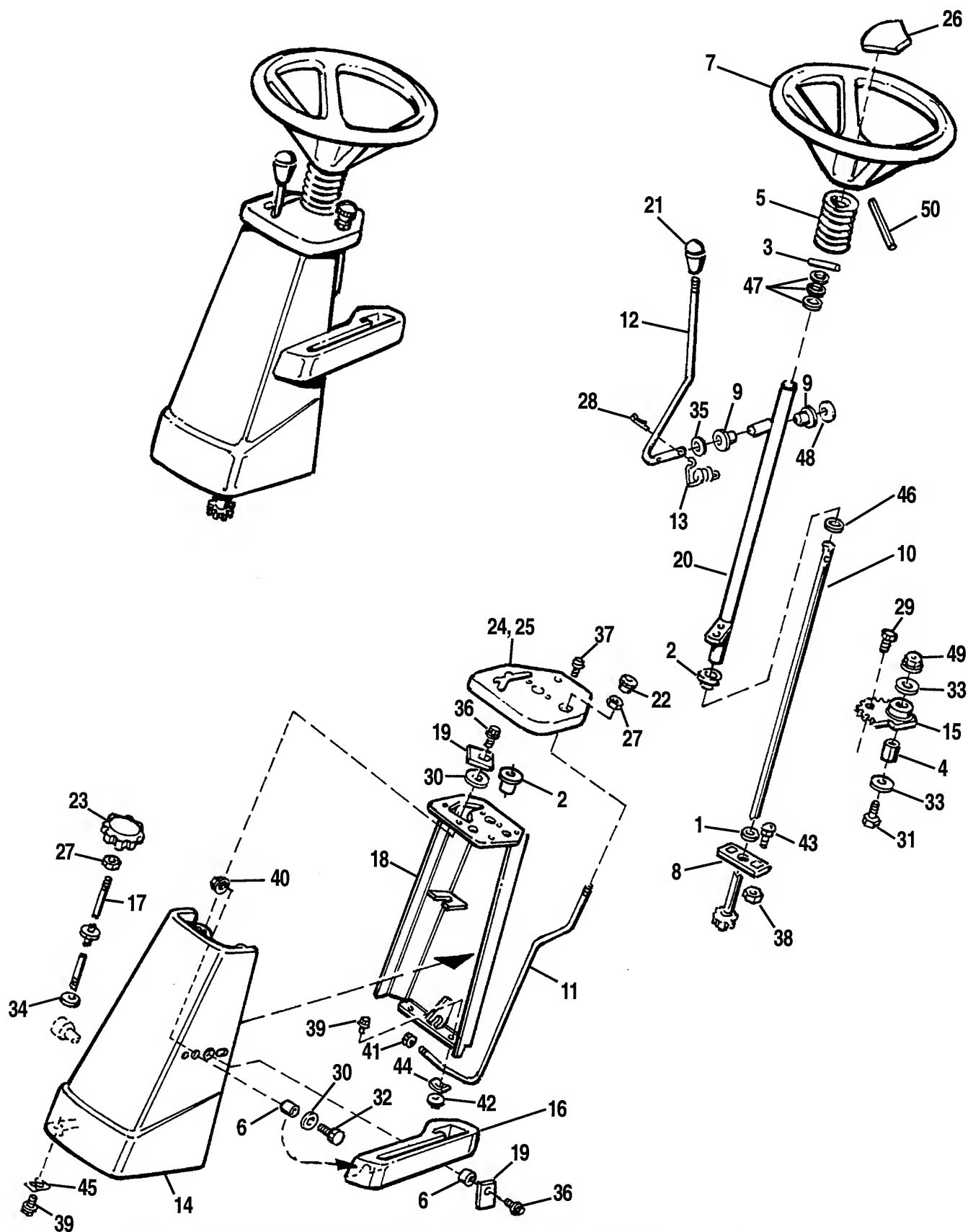
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	173206	1	FUEL FILTER
2	176440	4	BUSHING
3	934683	1	CLIP
4	1654930	1	BUSHING, Rubber
5	1660007	1	FRAME ASSY. (Incl. Ref. No. 2)
6	1673796	1	SPACER
7	1674231	1	ELBOW
8	1676861	1	HOSE, Fuel Tank
9	1685483	1	FUEL TANK (Incl. Ref. No. 1, 4, 7 & 34)
10	1704351	14	FASTENER
11	1708253	1	PANEL, Front
12	1708362	1	STRAP, Fuel Tank, Brace
13	1708363	1	SUPPORT, Fuel Tank
14	1708470	1	SHROUD, Rear
15	1708524	1	PAD, Foot Rest, RH
16	1708525	1	PAD, Foot Rest, LH
17	1710437	1	SPACER, 21/64 x 1/2 x 21/64
18	1714020	1	CAP, Fuel Tank, Vented
19	1714064	1	"U" SUPPORT, Seat Deck
20	1714077	2	PLATE, Front Panel
21	1714078	1	DUCT, Air Inlet
22	1714103	1	SEAL, Front Plate
23	1921977	2	CAPSCREW, Hex Hd., 5/16-18 x 1-1/4
24	1922127	1	CAPSCREW, Hex Hd., 5/16-18 x 1-3/4
25	1923341	1	CAPSCREW, Hex Hd., 1/4-20 x 3/4
26	1924940	1	WASHER, Plain, 13/32 x 7/8 x 5/64
27	1925003	6	SCREW, Hex Hd., Taptite, 1/4-20 x 1/2
28	1930591	2	CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4
29	1931202	1	SCREW, Hex, Taptite, 5/16-18 x 1-1/4
30	1931277	4	NUT, Hex, Flange, Whizlock, 5/16-18
31	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4
32	1933988	2	PAL NUT, 5/16
33	1935255	4	PAL NUT, 5/16-18
34	1960112	2	CLAMP, Hose





**All Models****Steering & Lift**

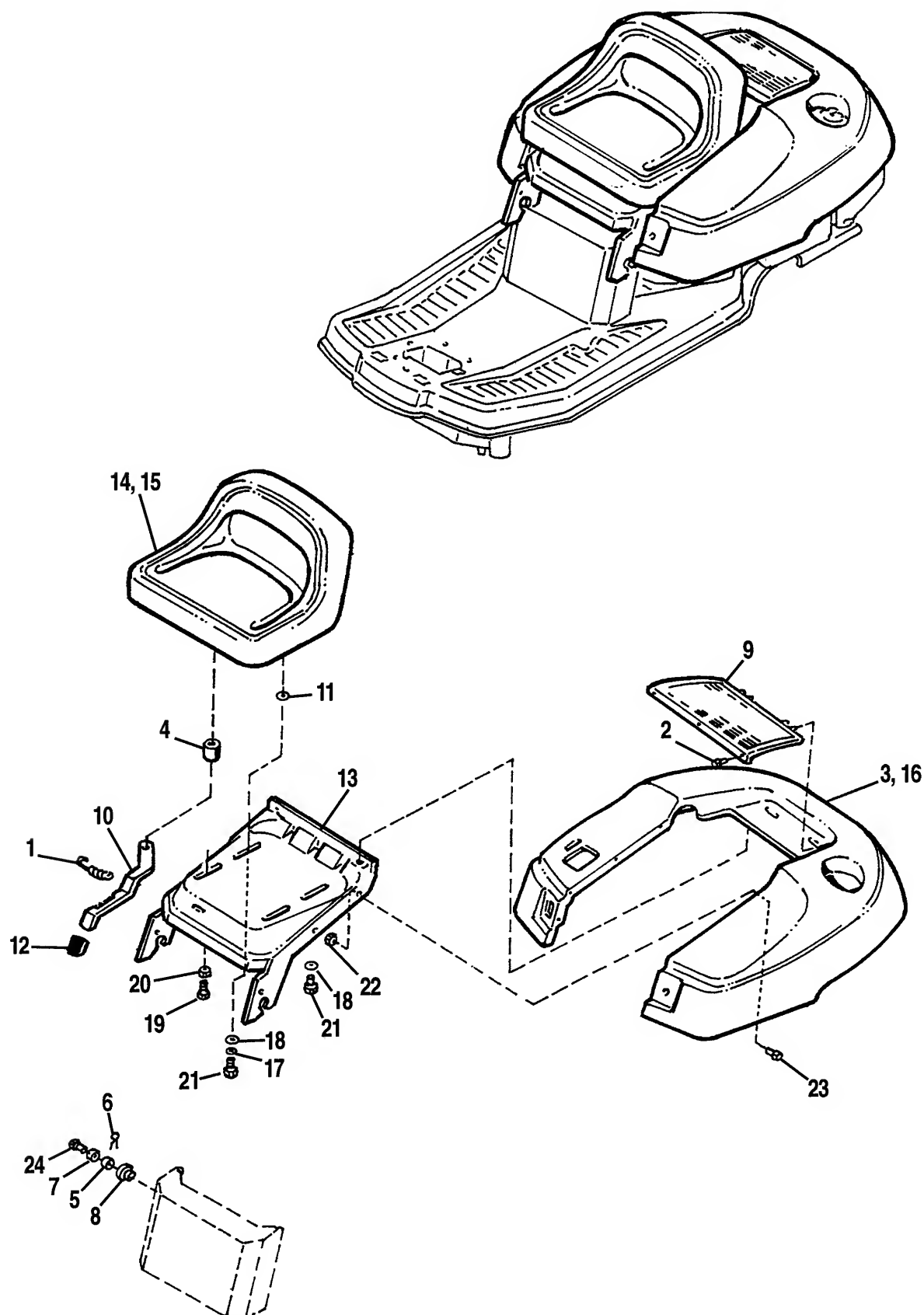
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	108512	1	PIVOT
2	1704420	2	KLIP RING
3	1706011	1	SPINDLE ASSY., LH
4	1706019	1	SPINDLE ASSY., RH
5	1708500	1	TIE ROD, RH
6	1708501	1	TIE ROD, LH
7	1708514	1	ECCENTRIC
8	1708516	1	LEVER
9	1708521	1	ROD, Hitch
10	1708556	1	CABLE ASSY., Lift
11	1708557	1	LEVER, Lift
12	1708559	1	PULLEY, Lift
13	1708884	1	SPRING, Compression
14	1708955	1	ARM ASSY., Lift
15	1708966	1	GRIP, Lever
16	1708973	1	BUSHING
17	1709235	2	BUSHING
18	1709237	1	HITCH, Hook
19	1710703	1	SPACER, 21/64 x 1/2 x 5/8
20	1918447	3	COTTER PIN, 3/32 x 3/4
21	1919381	1	WASHER, Plain, 11/32 x 1 x 1/8
22	1919439	1	NUT, Hex, Esna Lock, 3/8-16
23	1920328	2	CAPSCREW, Hex Hd., 1/2-13 x 1-1/2
24	1921969	1	CAPSCREW, Hex Hd., 3/8-16 x 1-1/2
25	1921971	1	CAPSCREW, Hex Hd., 3/8-16 x 1-3/4
26	1922755	1	WASHER, Plain, 13/32 x 7/8 x 1/8
27	1924356	1	WASHER, Plain, 13/32 x 1-1/2 x 1/8
28	1924940	3	WASHER, Plain, 13/32 x 7/8 x 5/64
29	1930644	2	NUT, Hex, Flange Lock, 1/2-13
30	1930645	1	NUT, Hex, Flange Lock, 3/8-16
31	1930651	1	NUT, Hex, 3/8-16
32	1931335	2	CARRIAGE BOLT, 3/8-16 x 1
33	1935048	3	NUT, Hex, Flange Lock, 5/16-18
34	1960170	2	WASHER, Plain
35	1960236	2	SPACER



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

**All Models****Front Column & Dash**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	173668	1	WASHER, Plain
2	176440	2	BUSHING
3	916001	1	PIN
4	1666332	1	SPACER
5	1678381	1	TUBE, Steering
6	1678392	3	SPACER, 17/64 x 3/8 x 21/64
7	1686651	1	STEERING WHEEL ASSY. (Incl. Ref. Nos. 26 & 50)
8	1703508	1	PLATE, Steering Mounting
9	1704428	2	BUSHING
10	1706014	1	SHAFT ASSY., Steering
11	1707057	1	ROD, Parking Brake
12	1707375	1	ROD, Shift
13	1707424	1	SPRING, Torsion
14	1708267	1	SHROUD, Front (Orange)
	41708267	1	SHROUD, Front (Red)
15	1708426	1	GEAR, Steering
16	1708965	1	QUADRANT, Lift
17	1708971	1	ROD, Lift Height
18	1708990	1	SUPPORT, Steering
19	1709075	2	CLAMP
20	1709229	1	TUBE ASSY., Shift
21	1713843	1	KNOB, Rod, Shift
22	1713855	1	KNOB, Rod, Parking Brake
23	1713857	1	KNOB, Rod, Lift Height
24	1714081	1	DASH, Hydro
25	1714082	1	DASH, Gear
26	1714097	1	CAP, Steering Wheel
27	1917421	2	NUT, Hex, Jam, 1/4-20
28	1918447	2	COTTER PIN
29	1921221	1	CAPSCREW, Hex Hd., 5/16-18 x 1-1/2
30	1921319	2	WASHER, Plain, 1/4
31	1923701	1	CAPSCREW, Hex Hd., 3/8-16 x 2
32	1924009	2	CAPSCREW, Hex, 1/4-20 x 7/8
33	1924356	2	WASHER, Plain, 13/32 x 1-1/2 x 1/8
34	1924356	1	WASHER, 13/32 x 1-1/2 x 1/8
35	1924361	1	WASHER, Plain, 17/32 x 1-1/4 x 7/64
36	1925003	3	SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2
37	1925592	3	SCREW, Hex, Flange, Taptite, 1/4-20 x 3/4
38	1928352	2	NUT, Hex, 3/8-16
39	1930591	6	SCREW, Hex, Whizlock, 5/16-18 x 3/4
40	1930641	2	NUT, Hex, Flange, Whizlock, 1/4-20
41	1930642	1	NUT, Hex, Flange, 1/4-20
42	1931277	2	NUT, Hex, Flange, Whizlock, 5/16-18
43	1931350	2	CARRIAGE BOLT, 3/8-16 x 1
44	1933988	2	PUSH NUT, 5/16
45	1935255	4	PAL NUT, 5/16-18
46	1960114	1	WASHER, Plain, 11/32 x 1 x 1/8
47	1960160	3	WASHER, Plain, 49/64 x 1-1/16 x 5/64
48	1960170	1	WASHER, Plain
49	1960339	1	NUT, Hex, Flange Lock, 3/8-16
50	1960540	1	ROLL PIN, 5/16 x 2



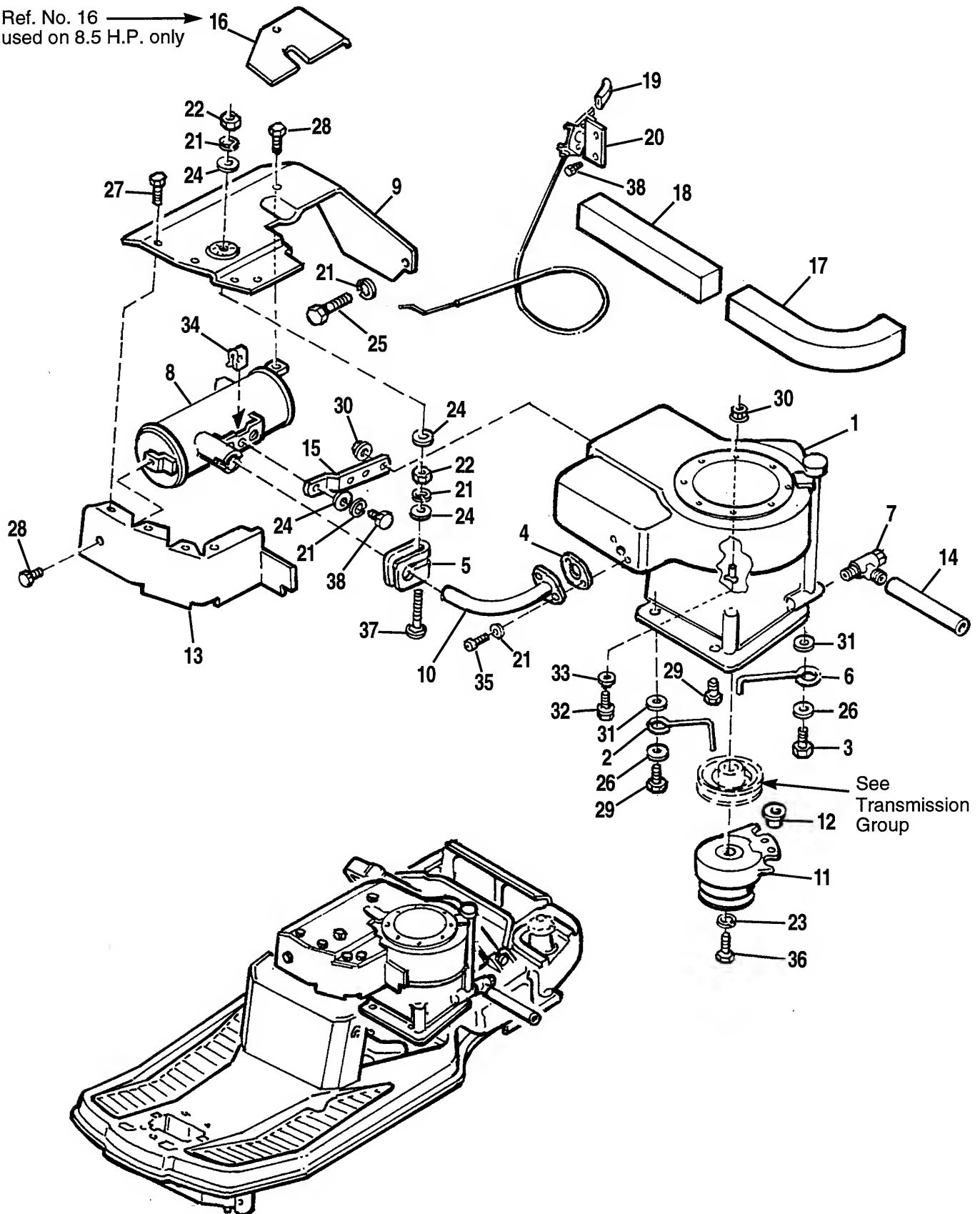
**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.

**All Models****Seat & Deck**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1667286	1	SPRING
2	1673320	3	RIVET
3	1686638	1	DECK, Seat (Orange)
4	1703900	1	SPACER
5	1704626	2	SPACER, Hood
6	1704628	2	CLIP, Hairpin
7	1705248	2	PIVOT, Hood
8	1705249	2	SPACER
9	1708504	1	SCREEN
10	1708509	1	ADJUSTER, Seat
11	1708511	4	SPACER, Seat Side
12	1708881	1	CAP, Vinyl, Black
13	1713556	1	SUPPORT, Seat
14	1713839	1	SEAT ASSY. (Includes Ref. No. 15)
15	1714482	1	COVER, Seat
16	1714625	1	DECK, Seat (Red)
17	1917356	1	LOCKWASHER, 5/16
18	1919381	3	WASHER, Plain, 11/32 x 1 x 1/8
19	1921977	2	CAPSCREW, Hex Hd., 5/16-18 x 1-1/4
20	1927557	1	NUT, Hex, 5/16-18
21	1930591	4	CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4
22	1930642	8	NUT, Hex, Flange Lock, 1/4-20
23	1960295	8	CAPSCREW, Hex Hd., 1/4-20 x 5/8
24	1960373	2	SCREW, Taptite, 5/16-18 x 1

# **Engine & Electric Clutch (PTO) - 8.5, 10 & 12 HP Briggs & Stratton**

Ref. No. 16  
used on 8.5 H.P. only



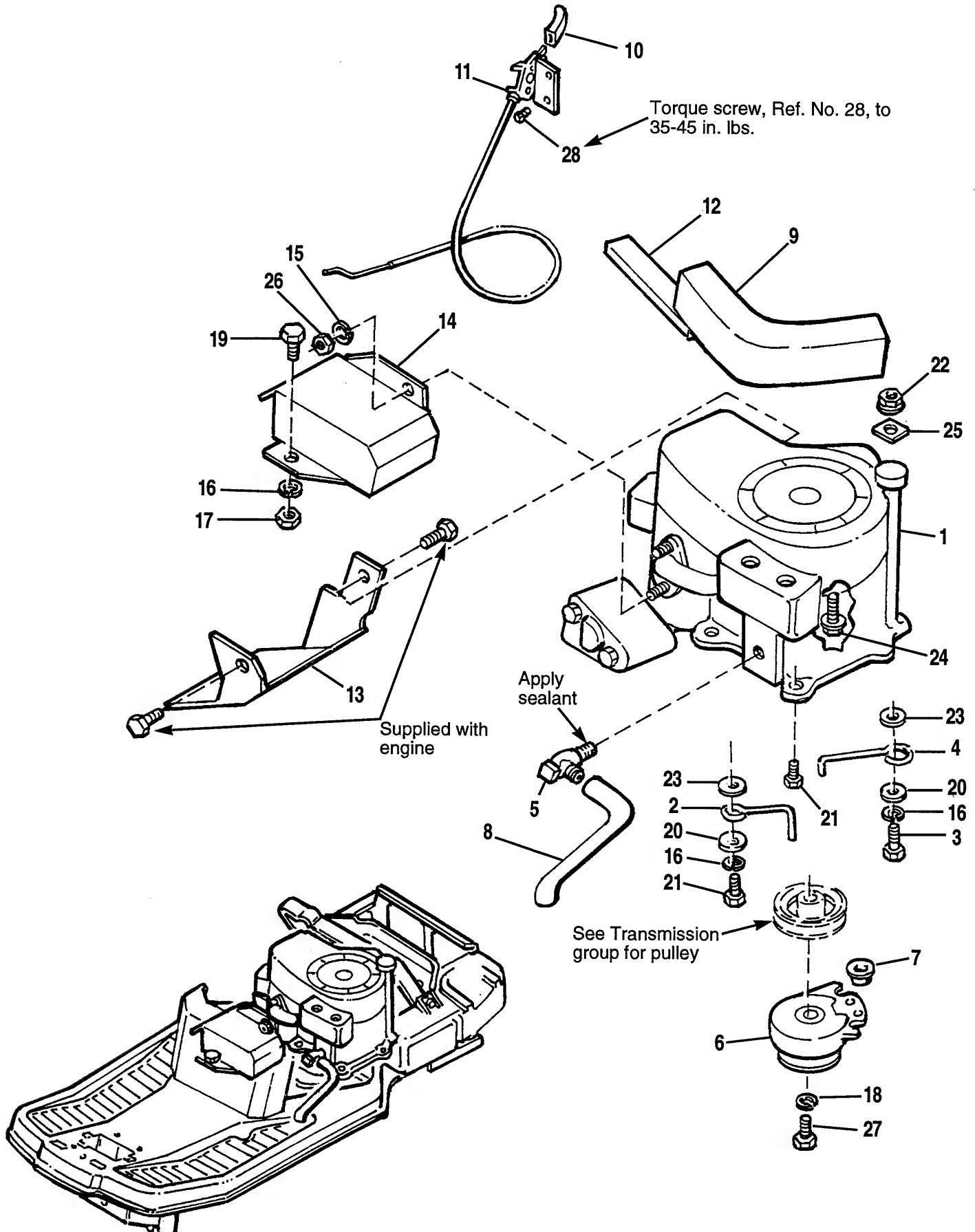
**Mfg. Nos. 1692380, 1692387, 1692394, 1692489**

**Engine & Electric Clutch (PTO) - 8.5, 10 & 12 HP Briggs & Stratton**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE, 8.5, 10 & 12 HP (Briggs & Stratton)
2	158499	1	BELT STOP
3	960361	1	SCREW, Hex, Washer Hd., Taptite, 3/8-16 x 2
4	1650670	1	GASKET, Muffler
5	1676183	1	CLAMP, Muffler
6	1704419	1	BELT STOP
7	1708405	2	DRAIN VALVE, Oil
8	1708416	1	MUFFLER ASSY.
9	1708420	1	DUCT, Top, RH
10	1708421	1	PIPE, Exhaust
11	1708536	1	ELECTRIC CLUTCH
12	1708537	1	SLEEVE, Clutch Anchor
13	1708581	1	DUCT, Top, LH
14	1708645	1	HOSE, Oil Drain
15	1708715	1	SUPPORT, Muffler
16	1708716	1	DUCT, Top, Muffler, 8.5 HP
17	1709055	1	SEAL, Air Inlet
18	1709056	1	SEAL, Air Inlet
19	1713846	1	KNOB, Throttle Control
20	1714040	1	THROTTLE CONTROL ASSY.
21	1917356	5	LOCKWASHER, 5/16
22	1917372	2	NUT, Hex, 5/16-18
23	1918199	1	LOCKWASHER, 7/16
24	1919326	4	WASHER, 11/32
25	1921332	1	CAPSCREW, Hex Hd., 5/16-18 x 3/4
26	1922755	2	WASHER, Plain, 3/8
27	1923735	4	SCREW, Hex Hd., 10-16 x 3/8
28	1924856	2	SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2
29	1930598	2	SCREW, Taptite, 3/8-16 x 1-1/2
30	1931277	3	NUT, Hex, Flange, Whizlock, 5/16-18
31	1933263	2	WASHER, Plain
32	1933689	1	SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2
33	1933988	1	PUSH NUT
34	1935255	1	NUT, Speed, 5/16-18
35	1936228	2	CAPSCREW, Socket Hd., 5/16-18 x 3/4
36	1960370	1	CAPSCREW, Hex Hd., 7/16-20 x 2-1/2
37	1960483	1	CARRIAGE BOLT, 5/16-3 x 1-1/4
38	1960536	2	SCREW, Hex, Taptite, 1/4-20 x 1/2

**\* See your local Briggs & Stratton dealer for parts and service.**

# **Engine & Electric Clutch (PTO) - 12 HP Tecumseh**





**Mfg. Nos. 1692515, 1692517, 1692519**

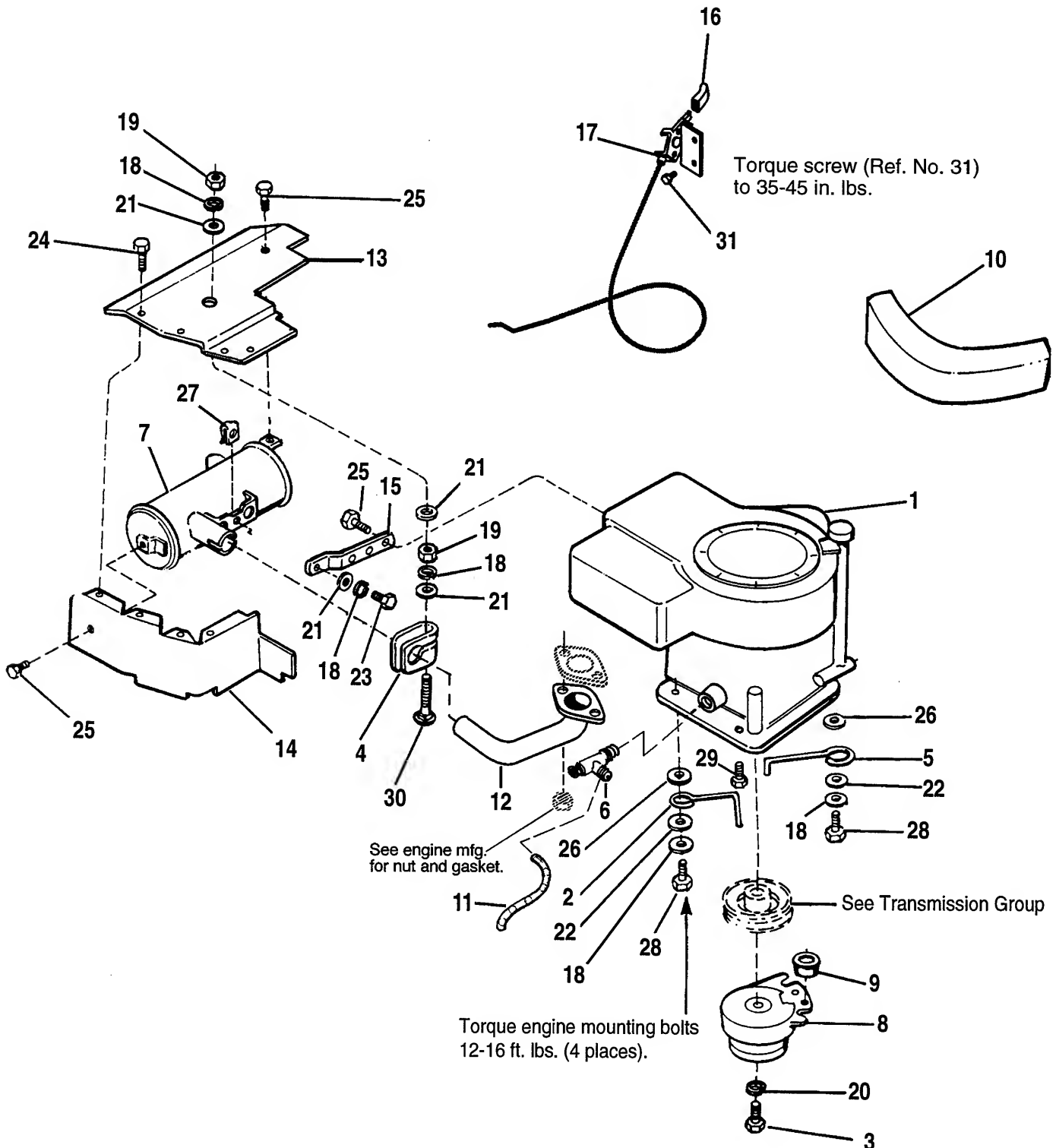
**Engine & Electric Clutch (PTO) - 12 HP Tecumseh**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE, 12 HP (Tecumseh)
2	158499	1	BELT STOP
3	960361	1	SCREW, Taptite, 3/8-16 x 2
4	1704419	1	BELT STOP
5	1708405	1	VALVE, Oil Drain
6	1708536	1	CLUTCH, Electric
7	1708537	1	SLEEVE, Clutch Anchor
8	1708645	1	HOSE, Oil Drain
9	1709055	1	SEAL, Air Inlet
10	1713846	1	KNOB, Throttle Control
11	1714040	1	THROTTLE CONTROL ASSY.
12	1714103	1	SEAL, Air
13	1714442	1	DEFLECTOR, Air, Lower
14	1714443	1	SHIELD, Muffler
15	1916964	1	LOCKWASHER, 1/4
16	1917356	3	LOCKWASHER, 5/16
17	1917372	1	NUT, Hex, 5/16-18
18	1918199	1	LOCKWASHER, 7/16
19	1921332	1	CAPSCREW, Hex, 5/16-18 x 3/4
20	1922755	2	WASHER, Plain, 3/8
21	1930598	2	SCREW, Taptite, 3/8-16 x 1-1/2
22	1931277	1	NUT, Hex, Flange, Whizlock, 5/16-18
23	1933263	2	WASHER, Plain
24	1933689	1	SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2
25	1933988	1	PUSH NUT, 5/16
26	1960262	1	NUT, Hex, 1/4-28
27	1960370	1	CAPSCREW, Hex, 7/16-20 x 2-1/2
28	1960536	2	SCREW, Plastite, 1/4-10 x 1/2

**\* See your local Tecumseh dealer for parts and service.**

# **Engine & Electric Clutch (PTO) - 13 HP Kohler**



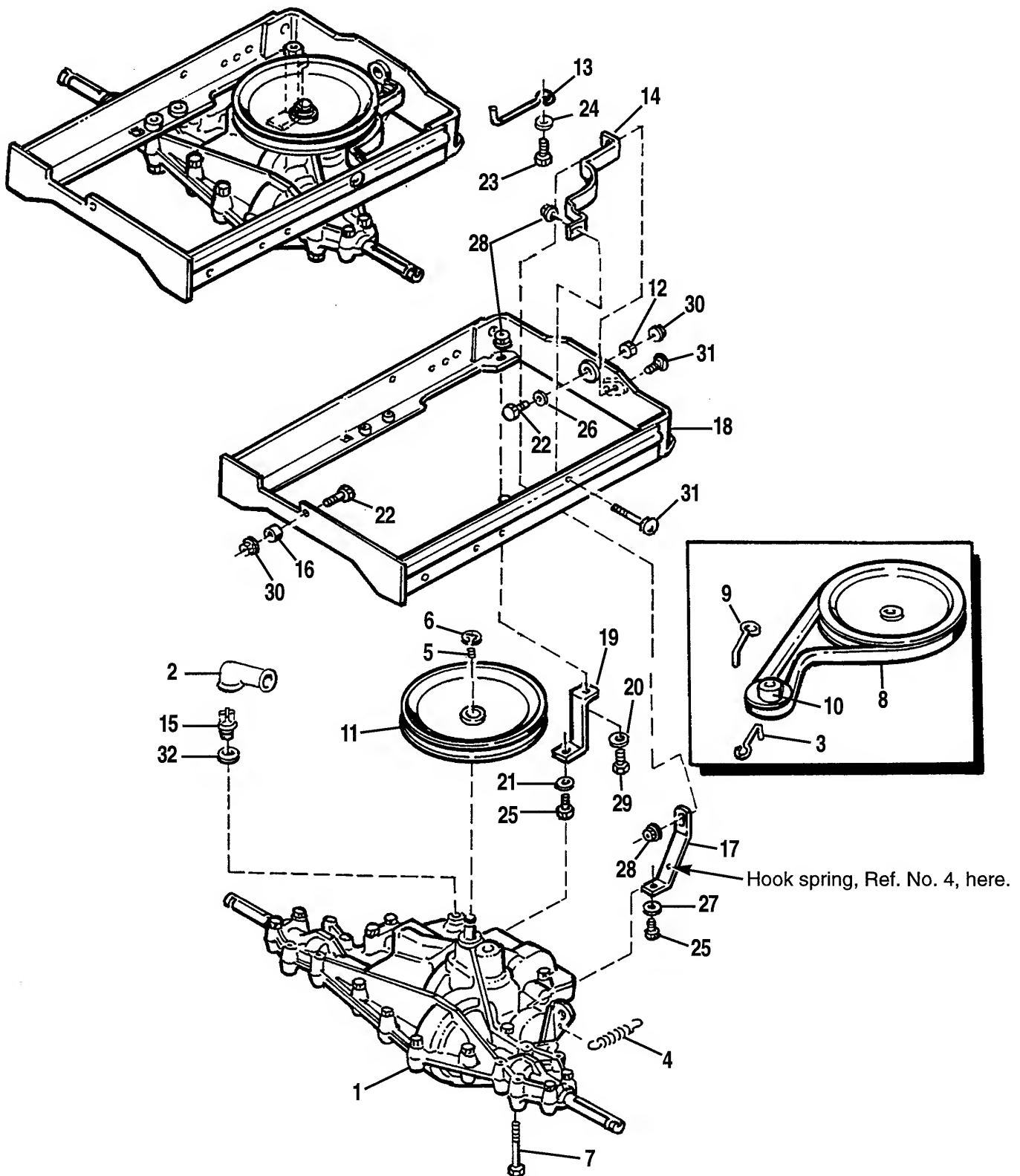
**Mfg. Nos. 1692385, 1692392, 1692399, 1692491**

**Engine & Electric Clutch (PTO) - 13 HP Kohler**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE, 13 HP (Kohler)
2	158499	1	BELT STOP
3	960479	1	CAPSCREW, Hex Hd., M10-1-1/2 x 60mm
4	1676183	1	CLAMP, Muffler
5	1704419	1	BELT STOP
6	1708405	1	VALVE, Oil Drain
7	1708416	1	MUFFLER ASSY.
8	1708536	1	ELECTRIC CLUTCH
9	1708537	1	SLEEVE, Clutch Anchor
10	1709055	1	SEAL, Air Inlet
11	1708645	1	HOSE, Oil Drain
12	1713502	1	PIPE, Exhaust
13	1713554	1	SHIELD, Muffler
14	1713555	1	DUCT, Bottom
15	1713557	1	SUPPORT, Muffler
16	1713846	1	KNOB, Throttle Control
17	1714040	1	THROTTLE CONTROL ASSY.
18	1917356	8	LOCKWASHER, 5/16
19	1917372	2	NUT, Hex, 5/16-18
20	1918199	1	LOCKWASHER, 7/16
21	1919326	5	WASHER, 11/32
22	1919381	4	WASHER, Plain, 3/8
23	1921333	2	CAPSCREW, Hex Hd., 5/16-18 x 1
24	1923735	4	SCREW, Hex Hd., 10-16 x 3/8
25	1924856	3	SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2
26	1933263	2	WASHER, Plain
27	1935255	1	NUT, Speed, 5/16-18
28	1950021	2	CAPSCREW, Hex Hd., M8 x 1-1/4 x 40mm
29	1960405	2	SCREW, Hex, #8-1-1/4 x 30mm
30	1960483	1	CARRIAGE BOLT, 5/16-3 x 1-1/4
31	1960536	2	SCREW, Plastite, 1/4-10 x 1/2

**\* See your local Kohler dealer for parts and service.**

**Peerless Transaxle Model 915-016B - Transmission & Carrier**



**Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489**

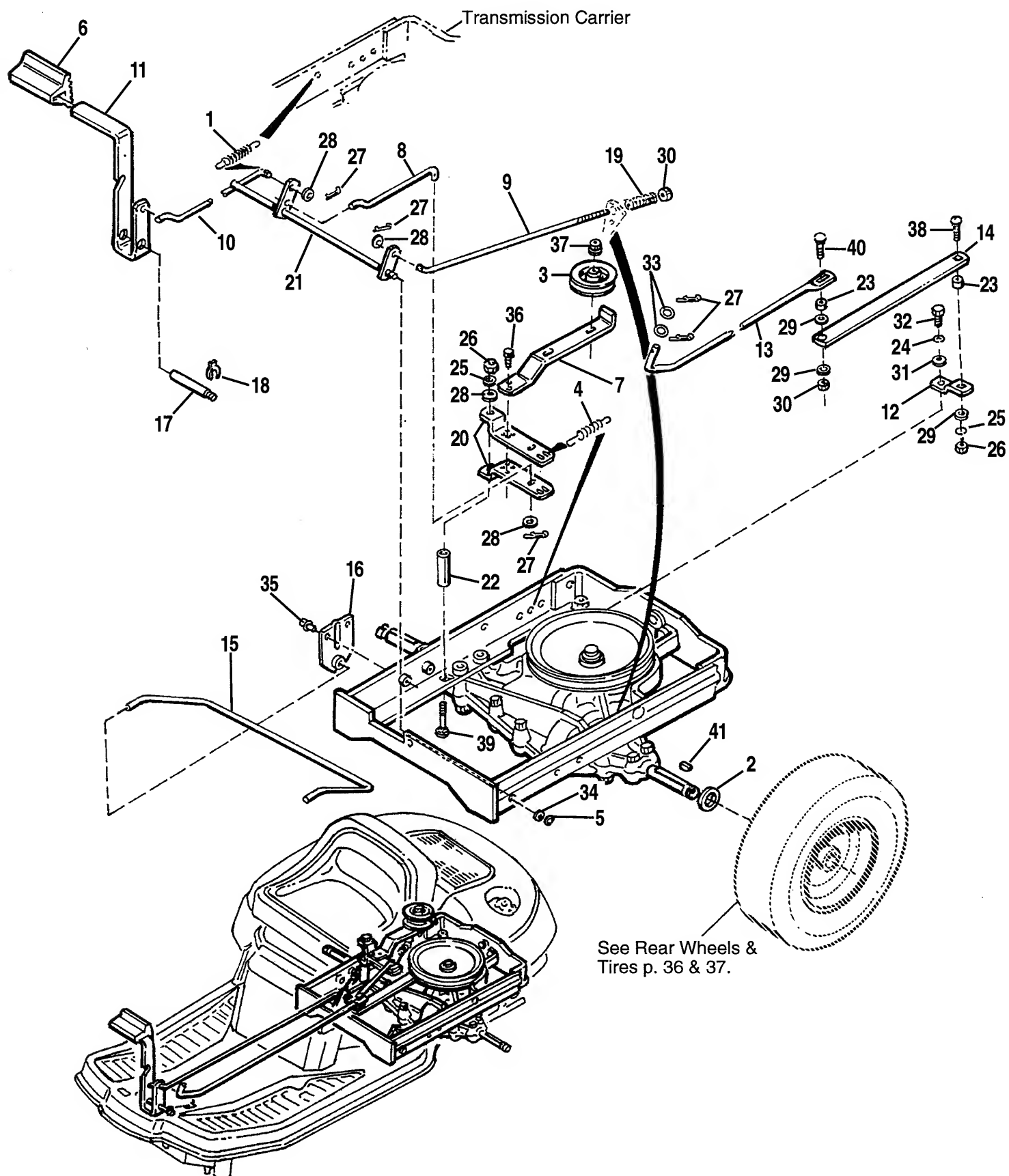
**Peerless Transaxle Model 915-016B - Transmission & Carrier**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	*	1	TRANSMISSION, 5-Speed (Gear)
2	122023	1	COVER, Terminal
3	158499	1	BELT STOP
4	159106	1	SPRING, Return
5	905123	1	KEY, Woodruff, #9
6	927103	1	RING, Retaining
7	960478	4	SCREW, Hex Hd., 5/16-18 x 2-1/4
8	1676460	1	V-BELT
9	1704419	1	BELT STOP
10	1706450	1	PULLEY ASSY., Drive, Engine
11	1706454	1	PULLEY ASSY., Driven, Transmission
12	1707433	1	BUSHING, Rear
13	1707589	1	BELT STOP
14	1708410	1	GUIDE, Belt, Transmission
15	1708558	1	SWITCH, Ball
16	1709089	1	BUSHING, Front
17	1709216	1	STRAP, Torque
18	1709232	1	CARRIER ASSY.
19	1713742	1	STRAP, Torque
20	1919381	1	WASHER, Plain, 5/16
21	1919384	1	WASHER, Plain, 7/16 x 1-1/4 x 1/8
22	1921176	2	CAPSCREW, Hex Hd., 1/2-13 x 1-1/4
23	1921971	1	CAPSCREW, Hex Hd., 3/8-16 x 1-3/4
24	1922755	1	WASHER, Plain, 13/32 x 1 x 1/8
25	1923683	2	SCREW, Hex Hd., Taptite, 3/8-18 x 5/8
26	1924361	1	WASHER
27	1924940	1	WASHER, Plain, 13/32 x 7/8 x 5/64
28	1927557	3	NUT, Hex, Flange, Whizlock, 5/16-18
29	1930591	1	SCREW, Hex, Flange, Whizlock, 5/16-18 x 3/4
30	1930644	2	NUT, Hex, Flange Lock, 1/2 x 13
31	1931332	2	CARRIAGE BOLT, 5/16-18 x 5/8
32	1960020	1	WASHER, Plain, 21/32 x 1-1/4 x 1/16

**\* Service parts are listed on pages 22 - 25. Obtain repair parts from your authorized Peerless/Tecumseh Distributor.**

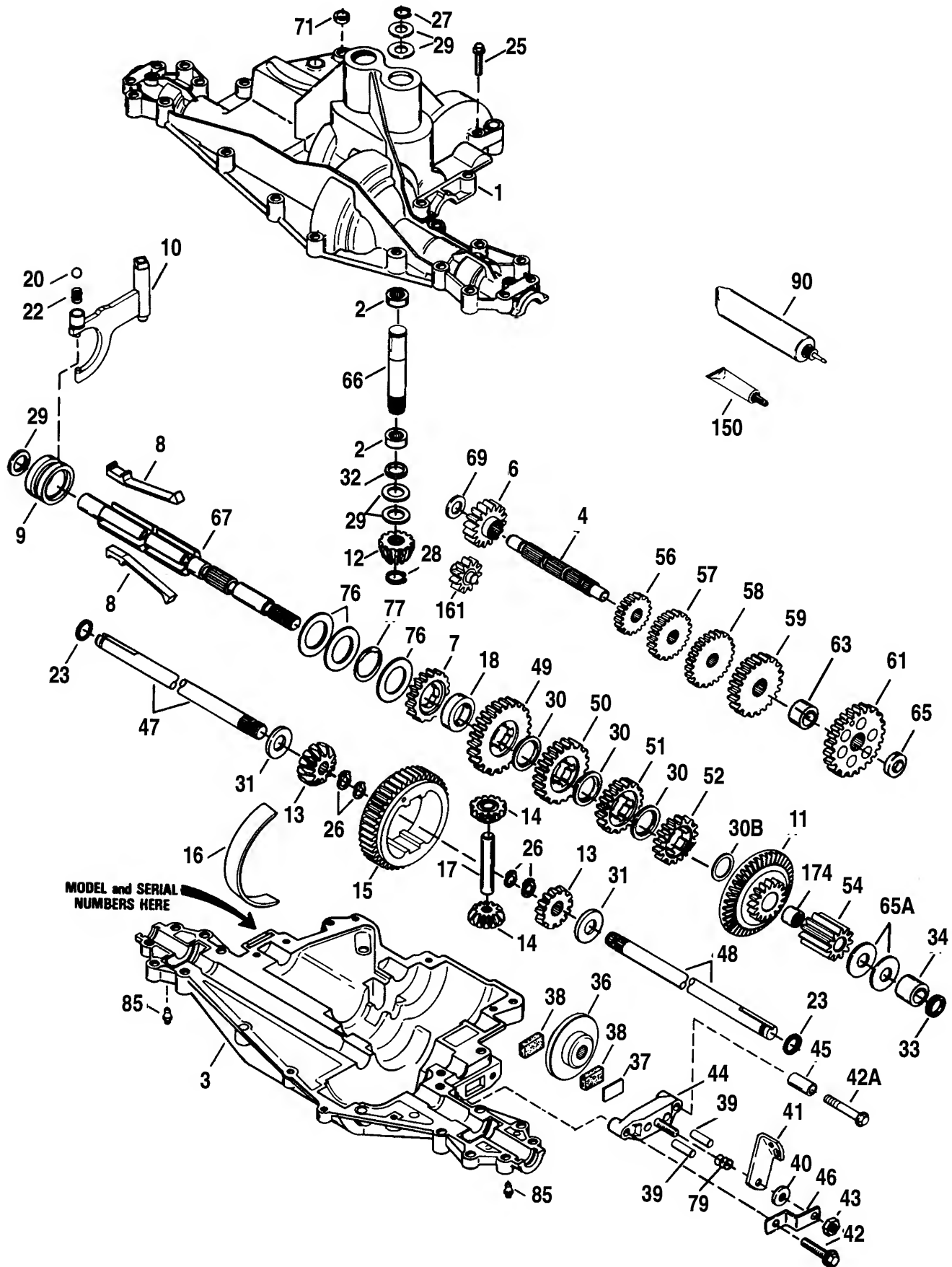
# Peerless Transaxle Model 915-016B - Controls



**Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489**

**Peerless Transaxle Model 915-016B - Controls**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	159106	1	SPRING, Return
2	960202	A/R	WASHER, 3/4
3	1668827	1	PULLEY, Idler
4	1669837	1	SPRING, Idler
5	1703805	1	KLIPRING, 1/2
6	1704849	1	PAD, Pedal
7	1706252	1	LEVER, Idler, Pulley
8	1706255	1	ROD, Clutch, Rear
9	1706256	1	ROD, Brake
10	1706260	1	ROD, Clutch, Front
11	1706264	1	LEVER, Clutch
12	1706388	1	BRACKET, Shift
13	1707209	1	ROD, Shift, Front
14	1707210	1	BAR, Shift, Rear
15	1708366	1	TORSION BAR
16	1708367	2	BRACKET, Torsion Bar
17	1708409	1	PIVOT, Brake
18	1708554	1	KLIP RING, 3/8
19	1709097	1	SPRING, Compression
20	1709221	2	CLEVIS, Idler, Bracket
21	1709231	1	PIVOT SHAFT ASSY.
22	1709345	1	SPACER, Pivot
23	1710437	2	SPACER
24	1916964	1	LOCKWASHER, 1/4
25	1917356	2	LOCKWASHER, 5/16
26	1917372	2	NUT, Hex, 5/16-18
27	1918447	6	COTTER PIN, 3/32 x 3/4
28	1919326	4	WASHER, Plain
29	1919381	3	WASHER, Plain, 5/16
30	1919438	2	NUT, Hex, Nylon Lock, 5/16-18
31	1921319	1	WASHER, Plain, 17/64 x 5/8 x 3/64
32	1922234	1	SCREW, Hex Hd., 1/4-28 x 5/8
33	1924359	2	WASHER
34	1924361	2	WASHER, Plain, 1/2
35	1924856	4	SCREW, Hex Hd., Flange, Taptite, 5/16-18 x 1/2
36	1927429	1	SCREW, Hex Hd., Flange, Taptite, 1/4-20 x 5/8
37	1930645	1	NUT, Hex, Flange Lock, 3/8-16
38	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
39	1931342	1	CARRIAGE BOLT, 5/16-18 x 2-3/4
40	1960223	1	CARRIAGE BOLT, 5/16-18 X 1-1/4
41	8221042	2	KEY





**Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489**

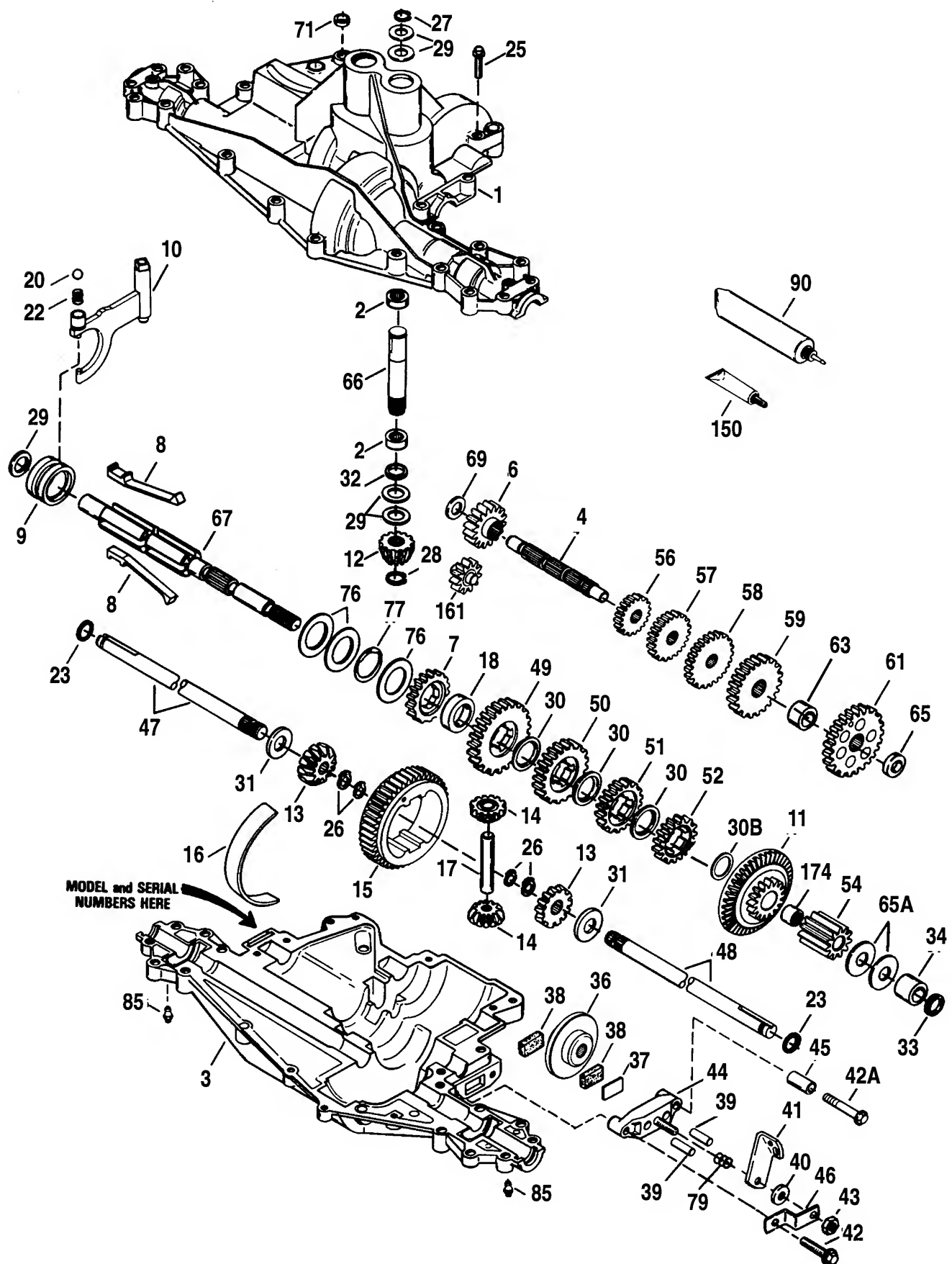
**Peerless Transaxle Model 915-016B - Service Parts**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	772117	1	COVER, Transaxle
2	780086	2	BEARING, Needle
3	770114	1	CASE, Transaxle
4	776300	1	COUNTERSHAFT, (4-7/8" Long)
6	778281	1	GEAR, Spur (16 Teeth)
7	778278	1	GEAR, Spur (22 Teeth)
8	792160	4	KEY
9	784373	1	COLLAR, Shifter
10	784365	1	ROD & FORK ASSY., Shift
11	778290A	1	GEAR, Bevel (44 & 16 Teeth) (Incl. Ref. No. 174)
12	778262	1	BEVEL PINION, Input
13	778221	2	GEAR, Bevel
14	778068	2	GEAR, Bevel Pinion
15	778260	1	RING GEAR
16	786150	1	STRIP, Bearing
17	786139	1	PIN, Drive
18	786157	1	SPACER, Neutral (1-3/8" O.D. x 1-1/8" I.D. x 15/32" Thick)
20	792139	1	BALL, Steel
22	792142	1	SPRING
23	788061	2	SEAL RING
25	792073	17	SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4
26	792125	4	RING, Retaining, (Pkg. of 2)
27	792035	1	RING, Retaining
28	788040	1	RING, Retaining
29	780072	5	WASHER, Thrust
30	780108	3	WASHER, Thrust
30B	780178	1	WASHER, Thrust
31	780001	2	WASHER
32	792001	1	"O" RING
33	788076	1	SEAL, Square Cut
34	780159	1	BUSHING
36	790071	1	DISK, Brake
37	790007	1	PLATE, Brake Pad
38	799021	2	PAD, Brake (Pkg. of 2)
39	786026	2	PIN, Dowel
40	792076A	1	WASHER, Flat
41	790047	1	LEVER, Brake
42	792073	1	SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4

**Ref. Nos. 42A - 174 are on the following page.**

**Obtain repair parts from your authorized Peerless/Tecumseh Distributor.**



**Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489**

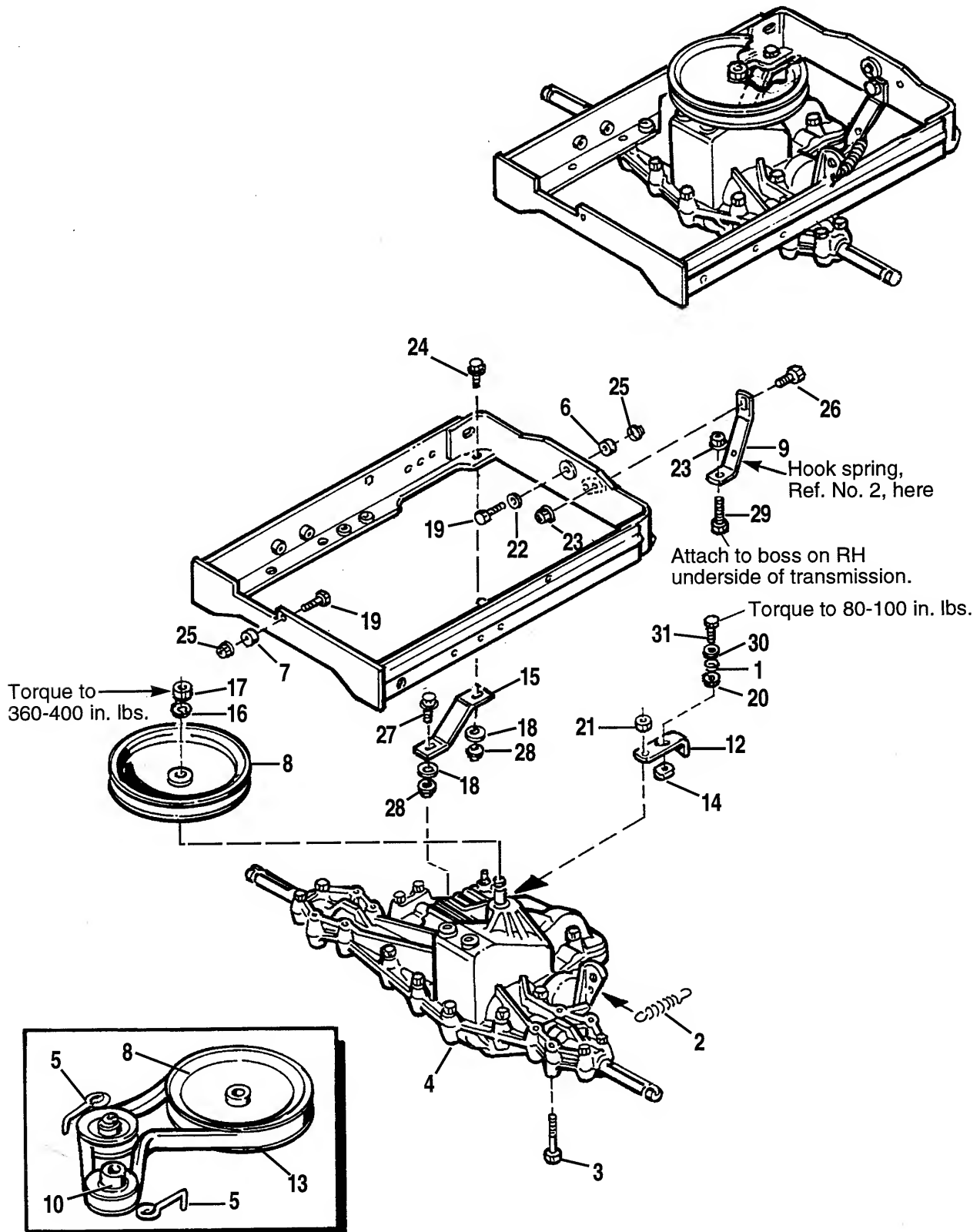
**Peerless Transaxle Model 915-016B - Service Parts**

REF. NO.	PART NO.	QTY.	DESCRIPTION
42A	792085	1	SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 2-1/4
43	792075	1	NUT, Lock, 5/16-24
44	790025	1	HOLDER, Brake Pad
45	786066	1	SPACER
46	786086	1	BRACKET, Brake Lever
47	774869	1	AXLE, (16-7/8" Long)
48	774688	1	AXLE, (11-5/8" Long) (Incl. Ref. No. 26, Qty. 2)
49	778125	1	GEAR, Spur (35 Teeth)
50	778250	1	GEAR, Spur (27 Teeth)
51	778122A	1	GEAR, Spur (22 Teeth)
52	778321	1	GEAR, Spur (19 Teeth)
54	778263	1	GEAR, Spur (11 Teeth)
56	778151	1	GEAR, Spur (15 Teeth)
57	778249	1	GEAR, Spur (23 Teeth)
58	778128A	1	GEAR, Spur (28 Teeth)
59	778129A	1	GEAR, Spur (30 Teeth)
61	778265	1	GEAR, Spur (34 Teeth)
63	786155A	1	SPACER
65	780162	1	WASHER, Thrust
65A	780160	2	WASHER, Thrust
66	776299	1	SHAFT, Input (3-5/16" Long)
67	776352	1	SHAFT, Brake (4 Keyed)
69	780161	1	WASHER, Thrust
71	788069	1	SEAL, Square Cut
76	780090	3	WASHER
77	788078A	1	RING, Retaining, Inverted
79	792144	1	SPRING, Brake
85	792137	2	FITTING, Lubrication
90	788067B	1	GREASE, 32 Oz. Bottle
150	510334	1	GASKET ELIMINATOR (Loctite #515)
161	776302	1	IDLER ASSY., Reverse
174	780085	1	BEARING, Needle

**Ref. Nos. 1 - 42 are on the preceding page.**

**Obtain repair parts from your authorized Peerless/Tecumseh Distributor.**

# Hydro Gear Model 311-0500 - Transmission & Carrier



**Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519**

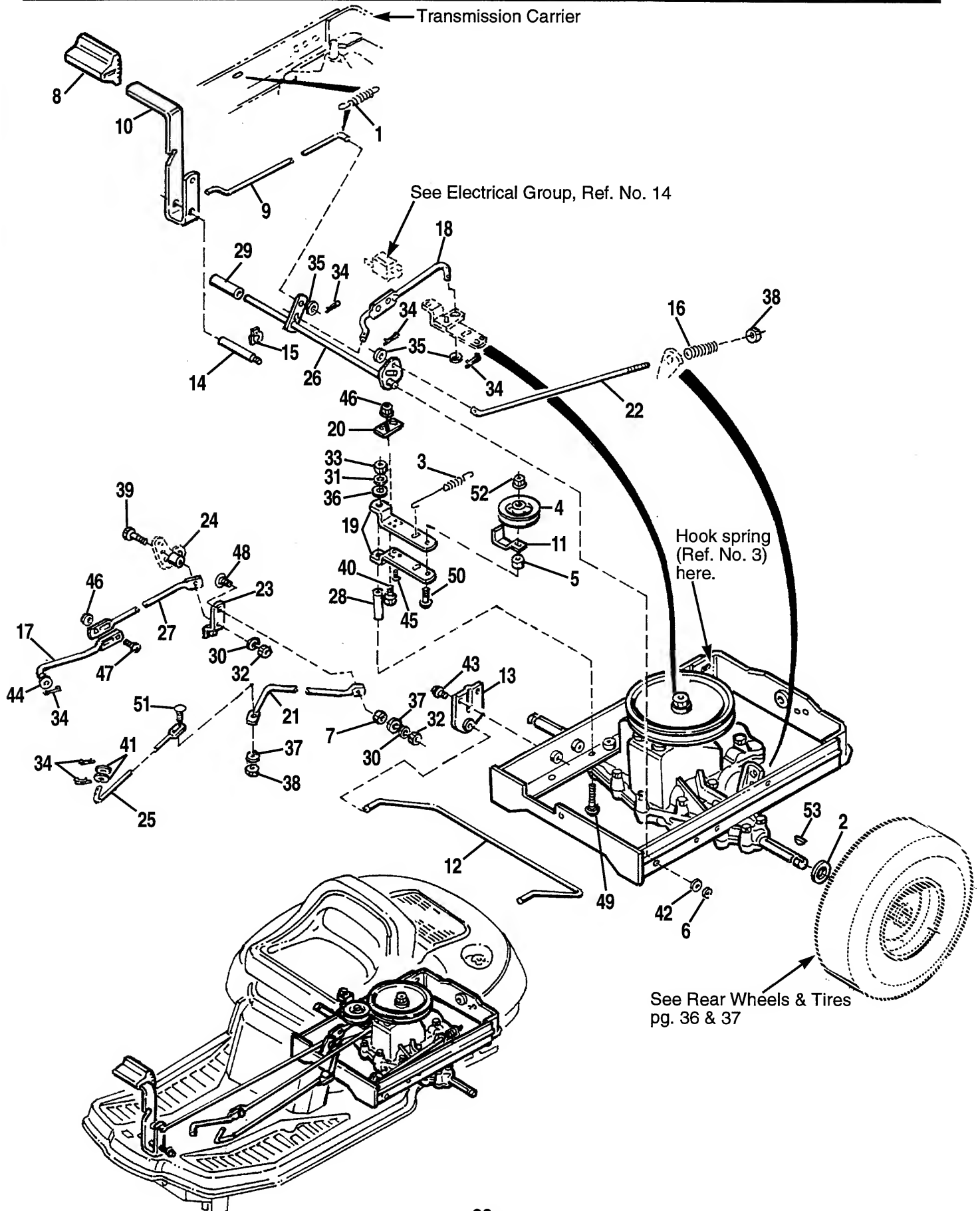
**Hydro Gear Model 311-0500 - Transmission & Carrier**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	157127	1	SPRING
2	159106	1	SPRING, Return
3	960478	4	SCREW, Taptite, 5/16-18 x 2-1/4
4	1686615*	1	TRANSMISSION, Hydro
5	1704419	2	BELT STOP
6	1707433	1	BUSHING, Rear
7	1709089	1	BUSHING, Front
8	1709213	1	PULLEY, Transmission
9	1709216	1	STRAP, Torque
10	1709218	1	PULLEY, Engine
11	1709232	1	CARRIER ASSY.
12	1709271	1	LEVER, Release
13	1709323	1	V-BELT
14	1709901	1	SPACER
15	1713441	1	STRAP, Torque
16	1916966	1	LOCKWASHER, 1/2
17	1919262	1	NUT, Hex, Jam, 1/2-20
18	1919381	2	WASHER, 5/16
19	1921176	2	CAPSCREW, Hex Hd., 1/2-13 x 1-1/4
20	1922611	1	WASHER, Plain, 13/32 x 1-1/4 x 1/16
21	1923358	1	NUT, Hex, Lock, 1/4-20
22	1924361	1	WASHER, Plain, 17/32 x 1-1/4 x 5/64
23	1927557	2	NUT, Hex, Flange Whiz, 5/16-18
24	1930591	1	SCREW, Hex, Whizlock, 5/16-18 x 3/4
25	1930644	2	NUT, Hex, Flange Lock, 1/2 x 13
26	1931332	1	CARRIAGE BOLT, 5/16-18 x 5/8
27	1933689	1	SCREW, Hex, Whizlock, 5/16-18 x 1-1/2
28	1935048	2	NUT, Flange, 2-Way Lock, 5/16-18
29	1935159	1	CAPSCREW, Hex, 5/16-18 x 2-1/4
30	1960151	1	WASHER, Plain, 1/4 x 1-1/4 x 5/64
31	1960509	1	SCREW, Taptite, #10-24 x 1-1/4

**\* Service parts are listed on pages 30 - 31.**

# Hydro Gear Model 311- 0500 - Controls

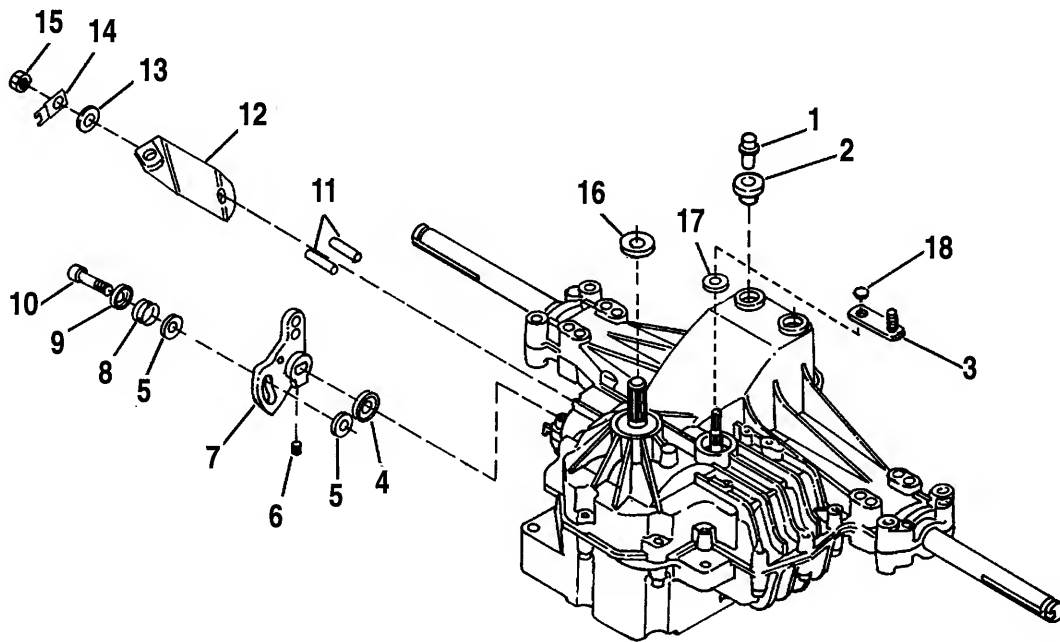


**Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519**

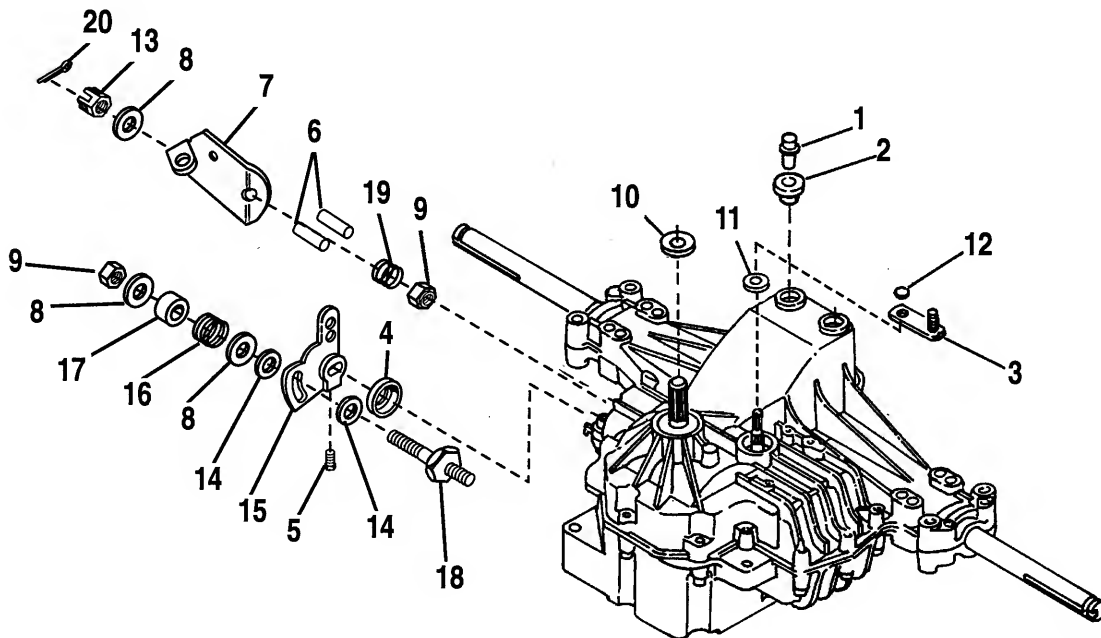
**Hydro Gear Model 311-0500 - Controls**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	159106	1	SPRING, Return
2	960202	A/R	WASHER, 3/4
3	1666759	1	SPRING
4	1668827	1	PULLEY, Idler
5	1674440	1	SPACER, 25/64 x 5/8 x 11/16
6	1703805	1	KLIPRING, 1/2
7	1703900	1	SPACER
8	1704849	1	PAD, Pedal
9	1706260	1	ROD, Clutch, Front
10	1706264	1	LEVER, Clutch
11	1708352	1	GUARD, Spring
12	1708366	1	TORSION BAR
13	1708367	2	BRACKET, Torsion Bar
14	1708409	1	PIVOT, Brake
15	1708554	1	KLIP RING, 3/4
16	1709097	1	SPRING, Compression
17	1709217	1	ROD, Return, Front
18	1709220	1	ROD, Clutch, Rear
19	1709221	2	CLEVIS, Idler Bracket
20	1709222	1	PLATE
21	1709223	1	ROD, Control
22	1709224	1	ROD, Brake
23	1709226	1	LEVER, Control
24	1709227	1	SPACER
25	1709228	1	ROD, Shift, Front
26	1709231	1	PIVOT SHAFT ASSY.
27	1709244	1	ROD, Return, Rear
28	1709345	1	SPACER, Pivot
29	1709850	1	TUBE
30	1917356	2	LOCKWASHER, 5/16
31	1917356	1	LOCKWASHER, 5/16
32	1917372	2	NUT, Hex, 5/16-18
33	1917372	1	NUT, Hex, 5/16-18
34	1918447	6	COTTER PIN, 7/64 x 3/4
35	1919326	3	WASHER, Plain
36	1919326	1	WASHER, Plain
37	1919381	2	WASHER, Plain, 5/16
38	1919438	2	NUT, Hex, Lock, 5/16-18
39	1922127	1	CAPSCREW, 5/16-18 x 1-3/4
40	1923341	1	CAPSCREW, Hex, 1/4-20 x 3/4
41	1924359	2	WASHER, Plain, 1/2 x 1 x 1/32
42	1924361	1	WASHER, Plain
43	1924856	4	SCREW, Taptite, 5/16-18 x 1/2
44	1924940	1	WASHER, Plain, 13/32 x 7/8 x 5/64
45	1927429	1	SCREW, Taptite, 1/4-20 x 5/8
46	1930641	3	NUT, Hex, Flange Whiz, 1/4-20
47	1931318	1	CARRIAGE BOLT, 1/4-20 x 7/8
48	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
49	1931342	1	CARRIAGE BOLT, 5/15-18 x 2-3/4
50	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
51	1960223	1	CARRIAGE BOLT, 5/16-18 X 1-1/4
52	1960251	1	NUT, Hex, Jam, Lock, 3/8-16
53	8221042	2	KEY

**NOTE:** These parts are used on transmissions with S/N's prior to 4000T0001.



**NOTE:** These parts are used on transmissions with S/N's 4000T0001 and higher.





**Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519**

**Hydro Gear Model 311-0500 - Service Parts**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
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**NOTE: These parts are used on transmissions with S/N's prior to 4000T0001.**

1	1709905	1	BREATHER ASSY.
2	1709906	1	BUSHING, Rubber
3	1709907	1	ARM, Bypass
4	1709908	1	SEAL
5	1709909	2	PUCK, Dampener
6	1709910	1	SET SCREW
7	1709911	1	ARM, Control
8	1709912	1	SPRING
9	1709913	1	CUP WASHER
10	1709914	1	SCREW, Socket Hd.
11	1709915	2	ACTUATOR PIN
12	1709916	1	ARM, Brake
13	1709917	1	WASHER, 7/16 x 7/8 x 1/16
14	1709918	1	LOCKING STRAP
15	1709919	1	NUT, Hex, Lock, 5/16 x 24
16	1709920	1	SEAL, Lip
17	1709921	1	SEAL, Lip
18	1709922	1	RING, Retaining

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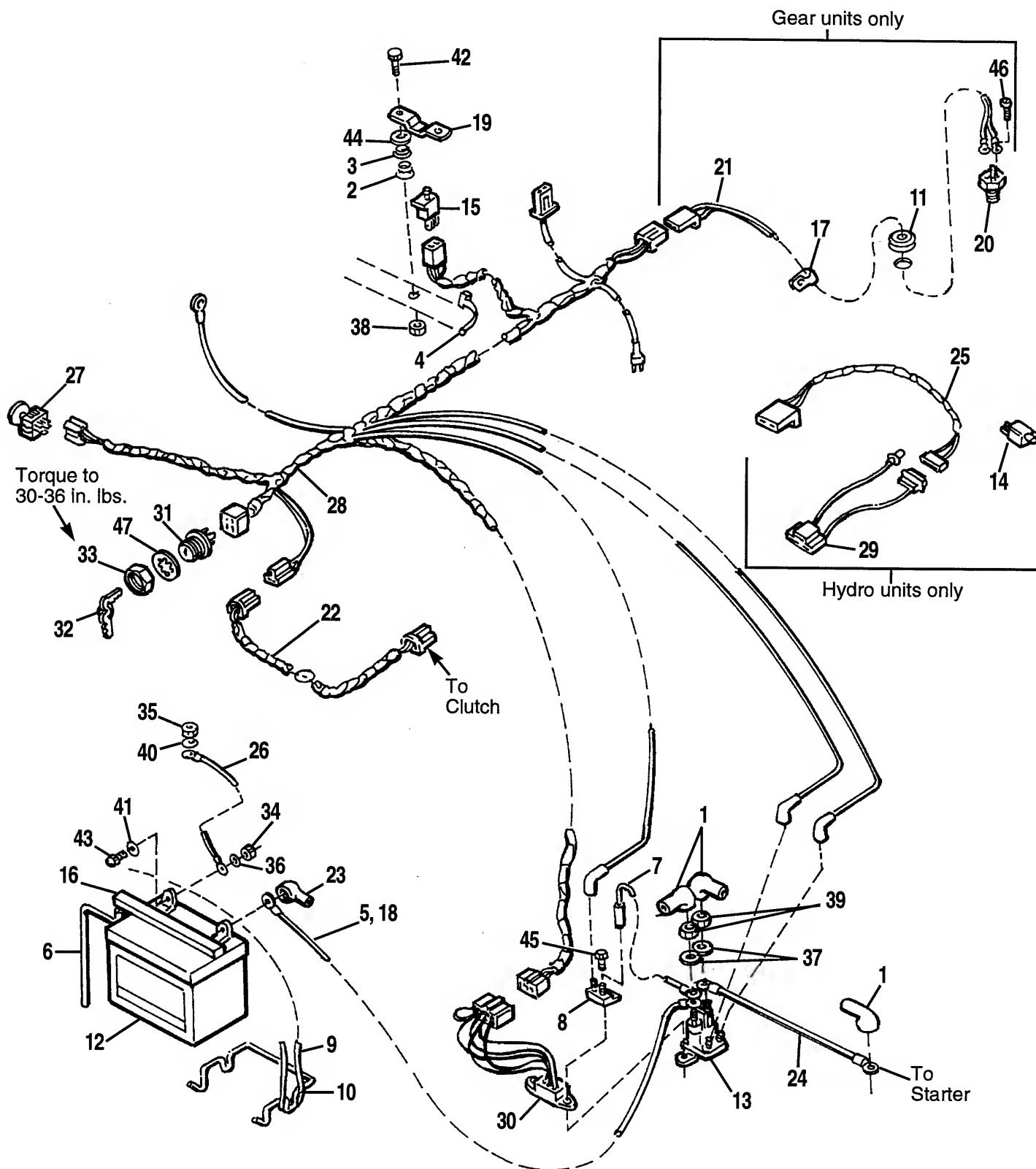
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REF. NO.	PART NO.	QTY.	DESCRIPTION
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**NOTE: These parts are used on transmissions with S/N's 4000T0001 and higher.**

1	1709905	1	BREATHER ASSY.
2	1709906	1	BUSHING, Rubber
3	1709907	1	ARM, Bypass
4	1709908	1	SEAL
5	1709910	1	SET SCREW
6	1709915	2	ACTUATOR PIN
7	1709916	1	ARM, Brake
8	1709917	3	WASHER, 7/16 x 7/8 x 1/16
9	1709919	2	NUT, Hex, Lock, 5/16 x 24
10	1709920	1	SEAL, Lip
11	1709921	1	SEAL, Lip
12	1709922	1	RING, Retaining
13	1714431	1	CASTLE NUT, 5/16-24
14	1714737	2	PUCK, Dampener
15	1714738	1	ARM, Control
16	1714739	1	SPRING
17	1714740	1	SPACER
18	1714741	1	STUD, 5/16-24
19	1714808	1	SPRING, Helical Compression
20	1918447	1	COTTER PIN



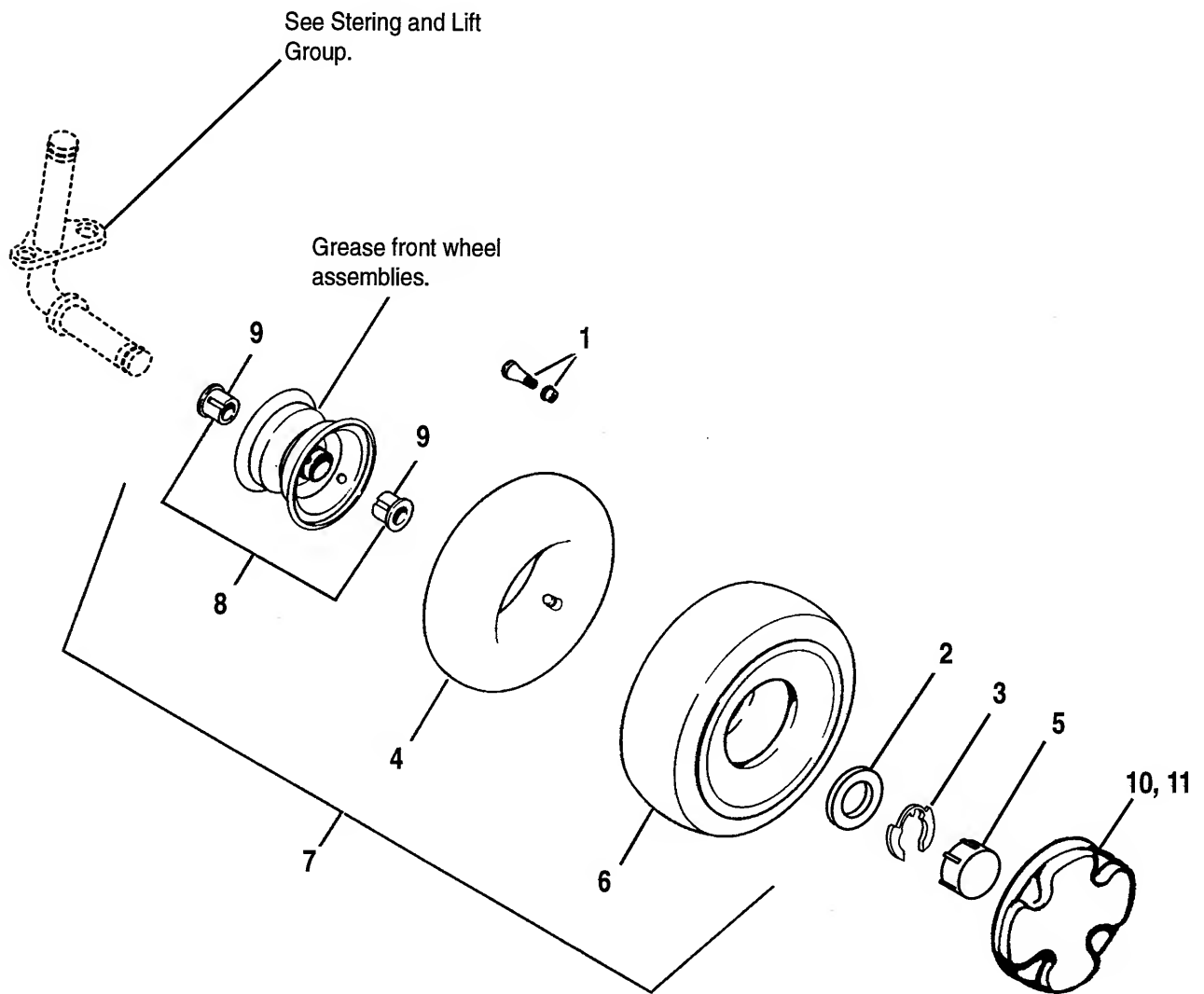
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

**All Models****Electrical**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	122023	3	COVER, Terminal
2	153010	2	SPRING
3	161176	2	SPRING
4	934683	1	CLIP
5	1603618*	1	CABLE, Battery to Solenoid
6	1612103	1	TUBE, Vent
7	1665237	1	WIRE ASSY.
8	1665238	1	CIRCUIT BREAKER
9	1665872	1	STRAP, Battery
10	1667805	1	BRACE, Battery
11	1676648	1	GROMMET
12	1685215	1	BATTERY
13	1685290	1	SOLENOID
14	1701580	1	SWITCH, Neutral Start (Hydro model)
15	1704379	1	SWITCH, Seat
16	1704581	1	BATTERY CAP
17	1704873	2	CLAMP, Wire
18	1707056**	2	CABLE, Battery to Solenoid
19	1708552	1	PLATE, Seat Actuator
20	1708558	1	NEUTRAL SWITCH (Gear model)
21	1708644	1	WIRE ASSY., Neutral Switch (Gear model)
22	1708882	1	WIRE ASSY., PTO Clutch
23	1709086	1	BOOT, Insulator
24	1709088	1	CABLE, Solenoid to Starter
25	1709250	1	WIRE ASSY., Neutral Switch (Hydro model)
26	1713163*	1	CABLE, Battery, Ground
27	1713487	1	SWITCH, PTO, Electric Clutch
28	1713499	1	WIRING HARNESS
29	1713637**	1	ADAPTER PLUG, Engine
30	1713642	1	MODULE, Interlock
31	1713845	1	SWITCH, Ignition
32	1714054	2	KEY, Ignition
33	1714055	1	ADAPTER, Nut
34	1916622	2	NUT, Hex, 1/4-20
35	1916950	1	NUT, Hex, 3/8-16
36	1916964	2	LOCKWASHER, 1/4
37	1917356	2	LOCKWASHER, 5/16
38	1919438	2	NUT, Hex, Nylon Lock, 5/16-18
39	1920263	2	NUT, Hex, 5/16-24
40	1920427	1	LOCKWASHER, External Tooth, 3/8
41	1921319	2	WASHER, Plain
42	1922127	2	CAPSCREW, Hex Hd., 5/16-18 x 1-3/4
43	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
44	1924940	2	WASHER, Flat, 13/32 x 7/8 x 5/64
45	1925003	2	SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2
46	1929477	2	SCREW, Taptite, #10-20 x 5/8 (Gear model)
47	1960547	1	WASHER, Internal Tooth, 5/8
Not shown	1701011	2	CABLE TIE
Not shown	932747	3	CABLE TIE

\* Not used on Mfg. Nos. 1692385, 1692399, 1692491.

\*\* Used only on Mfg. Nos. 1692385, 1692399, 1692491.



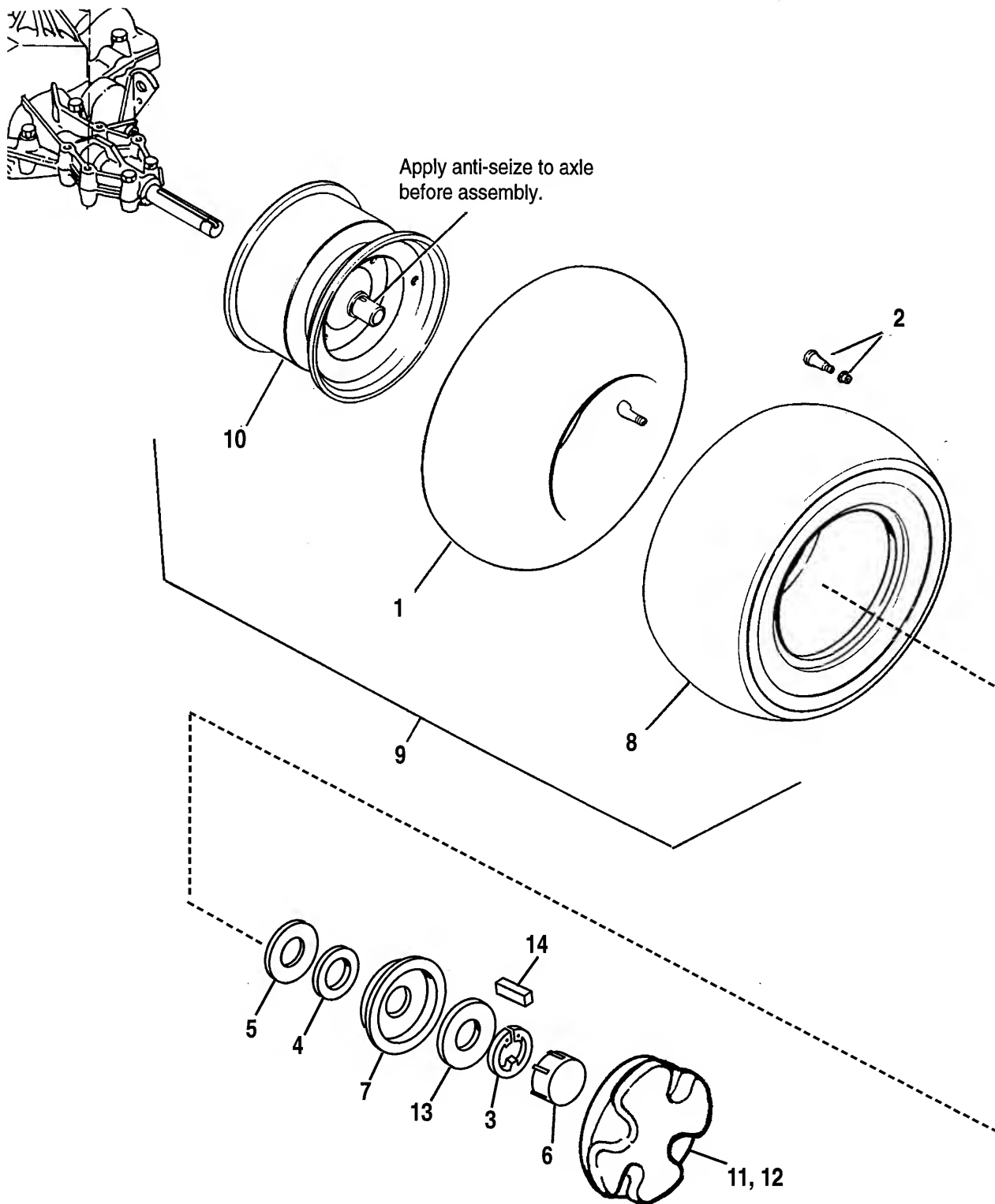
## All Models

### Front Wheels & Tires

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	172353	2	VALVE STEM & CAP
2	960202	14	WASHER, 3/4 (Qty. 10 used on hydro models)
3	1611710	2	KLIP RING
4	1664090	2	TUBE, Front Wheel, 4.10/3.50 x 6
5	1673333*	2	CAP, Threaded
6	1709376	2	TIRE, Front Wheel, 13 x 5.00-6
7	1709382	2	FRONT WHEEL & TIRE ASSY., 13 x 5.00-6, Metallic Gray (Incl. Ref. Nos. 1, 4, 6 & 8)
8	1709383	2	FRONT WHEEL ASSY., 13 x 5.00-6, Metallic Gray (Incl. Ref. No. 9)
9	1713167	4	BUSHING, Metal, 7-21/32 I.D.
10	1714428**	2	HUB CAP, 6", Smooth
11	1714925**	2	HUB CAP, 6", Scalloped

\* AGCO, Massey Ferguson & Export models.

\*\* Simplicity models



## All Models

### Rear Wheels & Tires

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	164247	2	TUBE, Rear Wheel
2	172353	4	VALVE STEM & CAP
3	927794	2	"E" RING
4	960202	14	WASHER, 3/4 (Qty. 10 used on hydro models)
5	1663180	A/R	SPACER (Hydro models only)
6	1676519*	2	CAP, Threaded
7	1701435*	2	RETAINER, Cap
8	1709381	2	TIRE, Rear Wheel, 16 X 6.50-8
9	1709384	2	REAR WHEEL & TIRE ASSY. (Incl. Ref. Nos. 1, 2, 8 & 10)
10	1709385	2	REAR WHEEL ASSY., Metallic Gray
11	1714429**	2	HUB CAP, Smooth, 8"
12	1714926**	2	HUB CAP, Scalloped, 8"
13	1960114	2	WASHER, 3/4 I.D. x 1-1/16 O.D. x 1/16 Thk.
14	8221042	2	KEY, Square, 3/16 x 3/16 x 1-1/2 long

\* AGCO, Massey Ferguson & Export models.

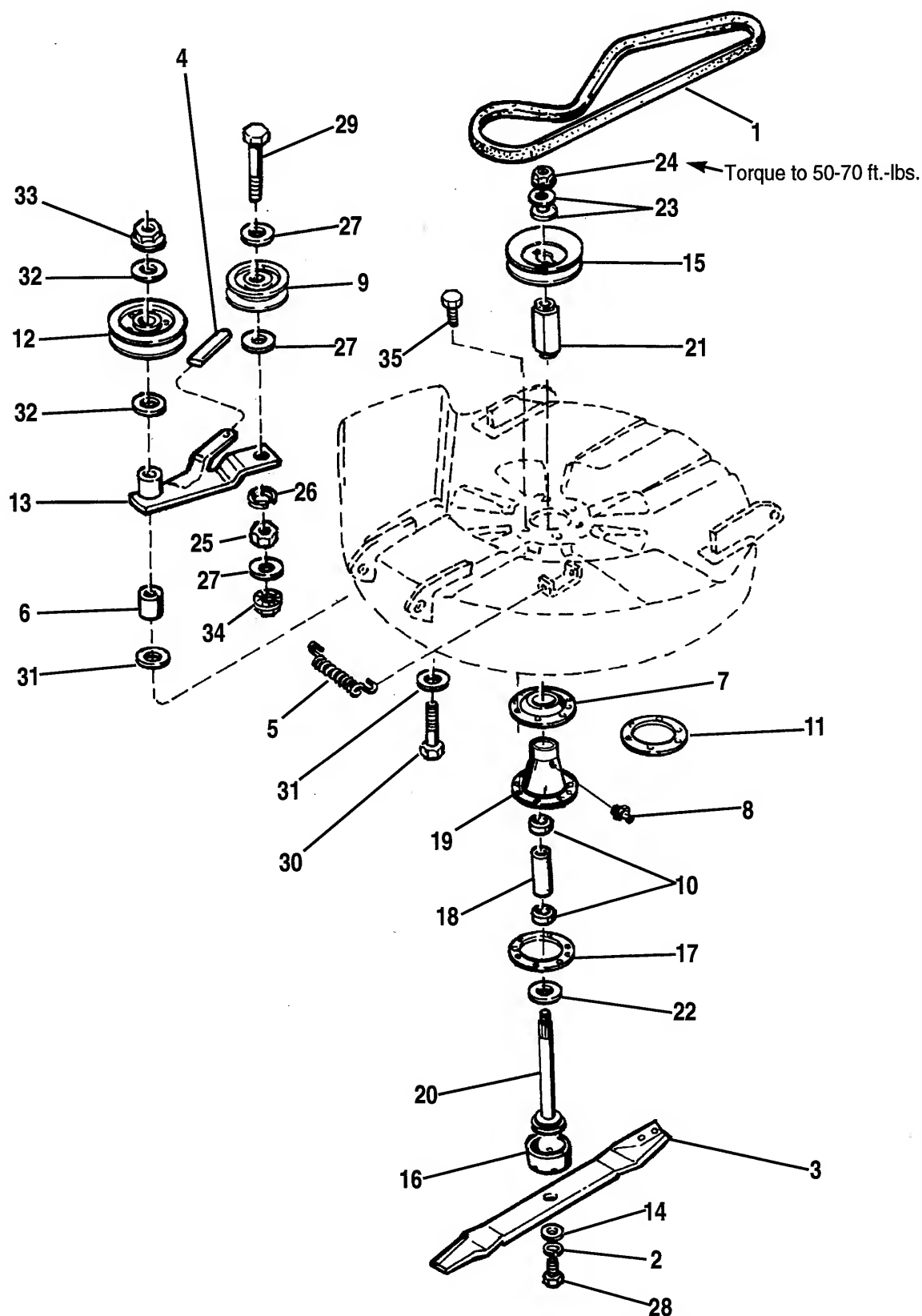
\*\* Simplicity models.





**30" Mower Deck - Drive & Arbor**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	108202	2	BEARING
2	1651201	1	V-BELT, 73-7/64"
3	1655729	1	COVER, Arbor Housing
4	1655777	1	ADAPTOR, Blade
5	1656916	1	WASHER, Spring
6	1656927	1	WASHER, Spline
7	1657969	1	SHIELD, Grass, Upper
8	1664019	1	BLADE, Mower, 30"
9	1664847	6	SCREW, Taptite, 5/16-18 x 3/4
10	1665835	1	GRIP, Lever
11	1666786	1	SPRING
12	1669105	1	SPACER
13	1672132	1	COLLAR, Mower Arbor
14	1685245	1	SHAFT, Arbor (Incl. Ref. No. 13)
15	1685251	1	SHAFT & BEARING ASSY. (Incl. Ref. Nos. 1 & 14)
16	1700229	1	SHIELD, Grass, Bottom
17	1700230	1	WASHER, Shim
18	1703273	1	ARBOR HOUSING ASSY. (Incl. Ref. No. 19)
19	1704314	1	FITTING, Grease
20	1704926	1	IDLER, Backside
21	1707270	1	PULLEY ASSY., 7-55/64" Dia.
22	1707335	1	GASKET, Foam
23	1707435	1	PULLEY ASSY., Idler, 6" Dia.
24	1708562	1	LEVER ASSY.
25	1916950	1	NUT, Hex, 3/8
26	1916965	1	LOCKWASHER, 3/8
27	1918199	1	LOCKWASHER, 7/16
28	1922755	3	WASHER, Flat, 13/32 x 1 x 1/8
29	1923451	1	CAPSCREW, Hex Hd., 7/16-14 x 1-1/2, Gr. 8
30	1923491	1	CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8
31	1923701	1	CAPSCREW, Hex Hd., 3/8-16 x 2
32	1923903	1	CAPSCREW, Hex, 3/8-16 x 3
33	1924356	2	WASHER, Flat, 3/8 x 1-1/2 x 1/8
34	1924940	2	WASHER, Plain, 3/8
35	1928352	1	NUT, Hex, Whizlock, 3/8-16
36	1928731	1	NUT, Hex, Top Lock, 3/8-16
37	1933263	1	WASHER

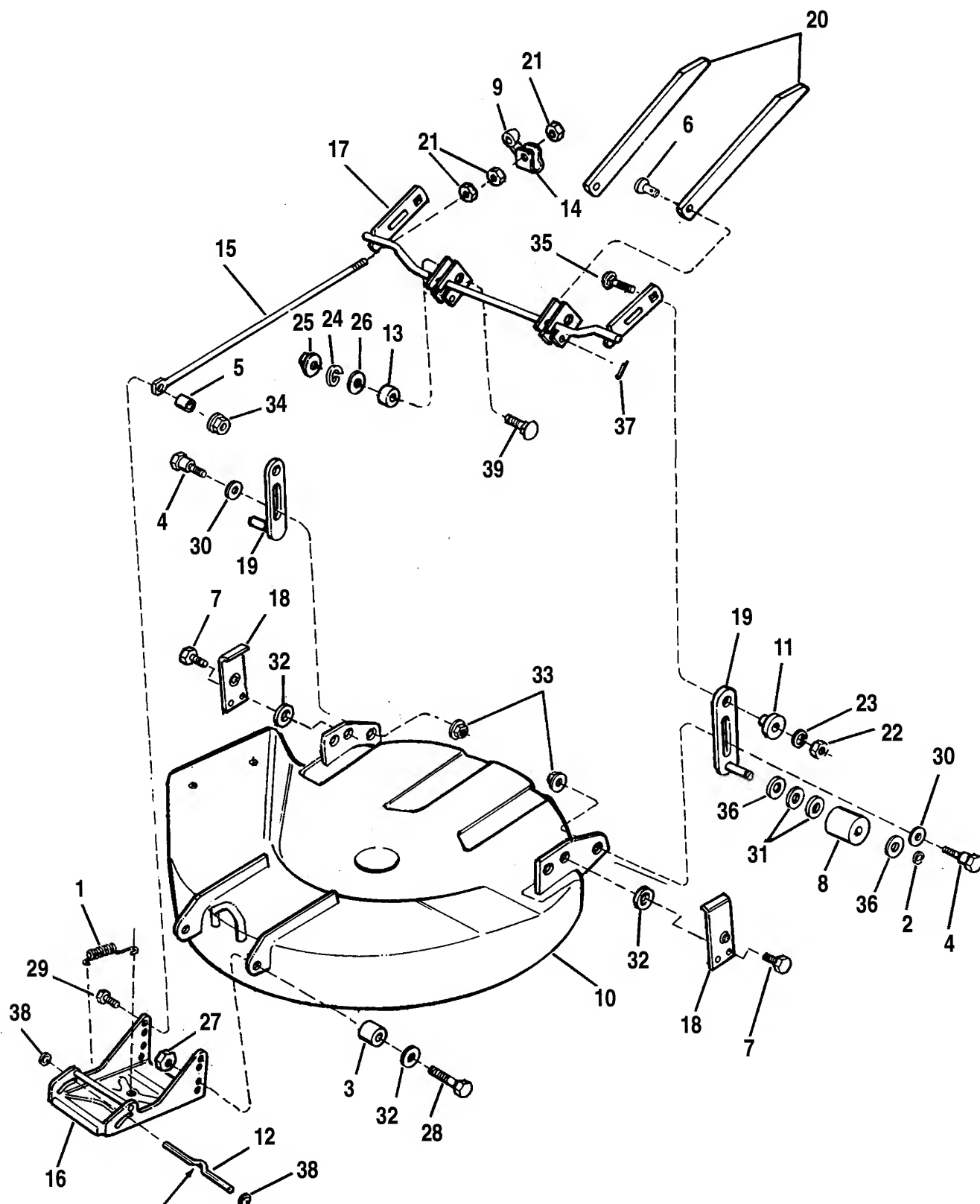


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

**30" Mower Deck - Drive & Arbor**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1651201	1	V-BELT, 73-7/64"
2	1656916	1	WASHER, Spring
3	1664019	1	BLADE, Mower, 30"
4	1665835	1	GRIP, Lever
5	1666786	1	SPRING
6	1669105	1	SPACER
7	1677274	1	ADAPTER, Arbor
8	1704314	1	FITTING, Grease
9	1704926	1	IDLER PULLEY, Backside
10	1705897	2	BEARING
11	1707335	1	GASKET, Foam
12	1707435	1	PULLEY ASSY., Idler, Fixed, 6" Dia.
13	1708562	1	LEVER ASSY.
14	1713089	1	WASHER, Hex
15	1713092	1	PULLEY
16	1713196	1	SHIELD, Grass, Lower
17	1713199	1	COVER, Arbor Housing
18	1713204	1	SPACER
19	1713338	1	ARBOR HOUSING ASSY. (Incl. Ref. No. 8)
20	1713609	1	SHAFT, Arbor, 5-53/64"
21	1713613	1	HUB, Pulley, 1-3/16"
22	1713619	1	WASHER, Cupped
23	1713675	2	WASHER, Belleville
24	1714419	1	NUT, Hex, Flange, 9/16-18
25	1916950	1	NUT, Hex, 3/8
26	1916965	1	LOCKWASHER, 3/8
27	1922755	3	WASHER, Flat, 13/32 x 1 x 1/8
28	1923491	1	CAPSCREW, Hex, 7/16-14 x 1, Gr. 8
29	1923701	1	CAPSCREW, Hex, 3/8-16 x 2
30	1923903	1	CAPSCREW, Hex, 3/8-16 x 3
31	1924356	2	WASHER, Flat, 3/8 x 1-1/2 x 1/8
32	1924940	2	WASHER, Plain, 3/8
33	1928352	1	NUT, Hex, Whizlock, 3/8-16
34	1928731	1	NUT, Hex, Lock, 3/8-16
35	1960373	6	SCREW, Hex, Taptite, 5/16-18 x 1

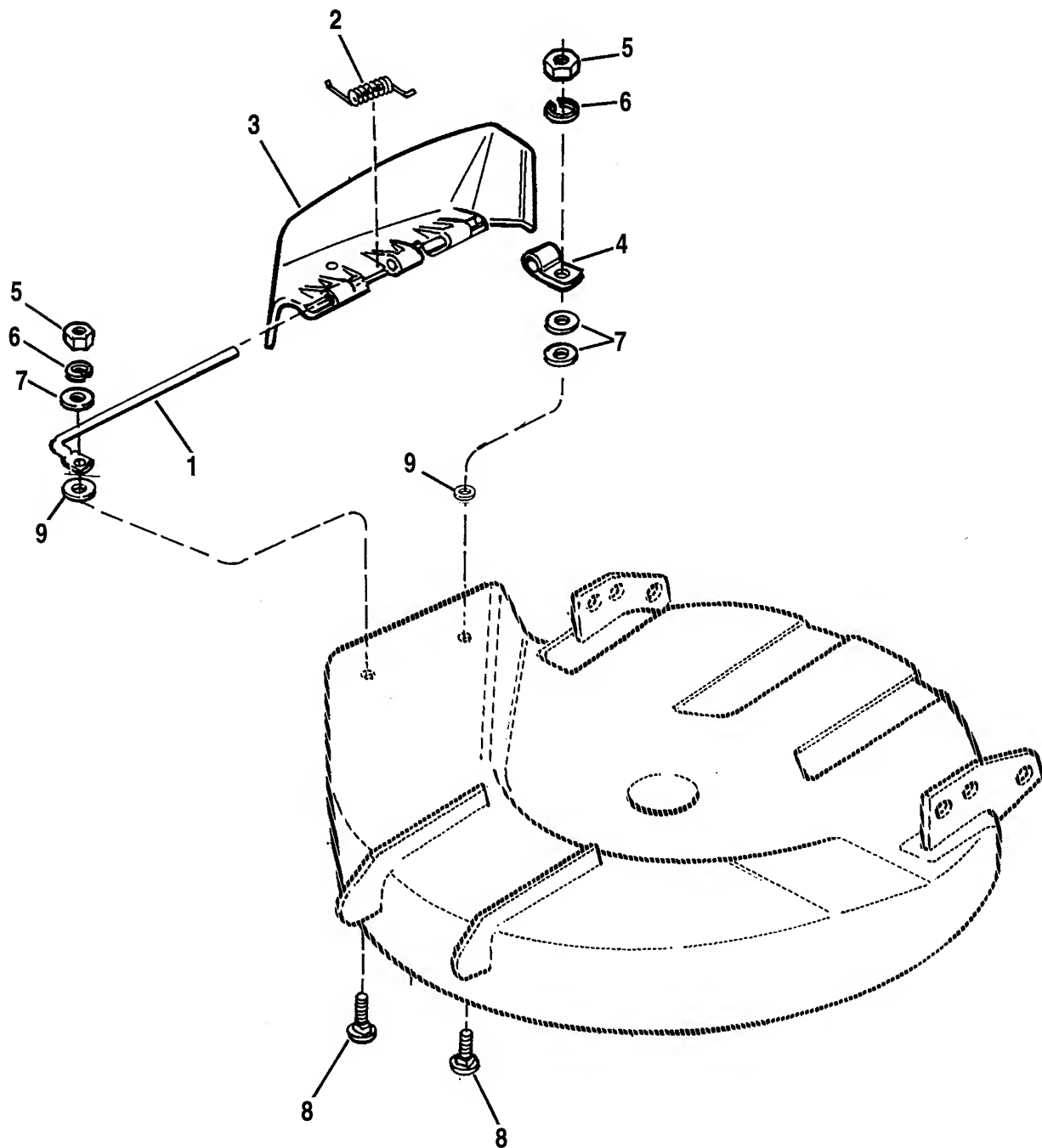
# 30" Mower Deck - Housing, Hitch & Height Adjustment



When assembled, attach spring (1) here.

**30" Mower Deck - Housing, Hitch & Height Adjustment**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	106681	1	SPRING
2	153124	2	RING, Retaining
3	157081	2	SPACER
4	172622	2	BOLT, Shoulder
5	1611705	1	SPACER
6	1655651	2	PIN, Locking
7	1664847	4	SCREW, Taptite, 5/16-18 x 3/4
8	1668487	2	ROLLER
9	1671260	1	SPACER
10	1685670	1	HOUSING ASSY., 30" (Orange)
	61685670	1	HOUSING ASSY., 30" (Black)
11	1704082	2	NUT, Adjustment
12	1704129	1	ROD, Latch, Hitch
13	1705249	2	SPACER
14	1707280	1	TRUNNION
15	1707300	1	ROD, Adjustment
16	1707432	1	HITCH ASSY.
17	1707540	1	ARM ASSY., Mower
18	1708250	2	PLATE, Pivot Support
19	1708519	2	SUPPORT ASSY., Roller
20	1709209	2	BAR, Mower Transport
21	1913744	3	JAMNUT, Hex, 1/2-13
22	1916950	2	NUT, Hex, 3/8-16
23	1916965	2	LOCKWASHER
24	1917356	2	LOCKWASHER, 5/16
25	1917372	2	NUT, Hex, 5/16-18
26	1919326	2	WASHER, Flat, 5/16
27	1919439	2	LOCKNUT, Hex, 3/8-16
28	1920415	2	CAPSCREW, Hex, 3/8-16 x 1-1/4
29	1921210	1	CAPSCREW, Hex Hd., 3/8-16 x 1
30	1924361	2	WASHER, Flat
31	1924366	4	WASHER, Plain, 21/32 x 1-1/8 x 7/64
32	1924940	4	WASHER, Flat, 3/8
33	1928352	2	NUT, Hex, Flange, Whizlock, 3/8-16
34	1930645	1	NUT, Hex, Flange Lock, 3/8
35	1931352	2	CARRIAGE BOLT, 3/8-16 x 1-1/2
36	1960020	4	WASHER, 21/32 x 1-1/8 x 1/16
37	1960074	2	PIN, Retaining
38	1960093	2	PUSHNUT
39	1960223	2	CARRIAGE BOLT, 5/15-18 x 1-1/4



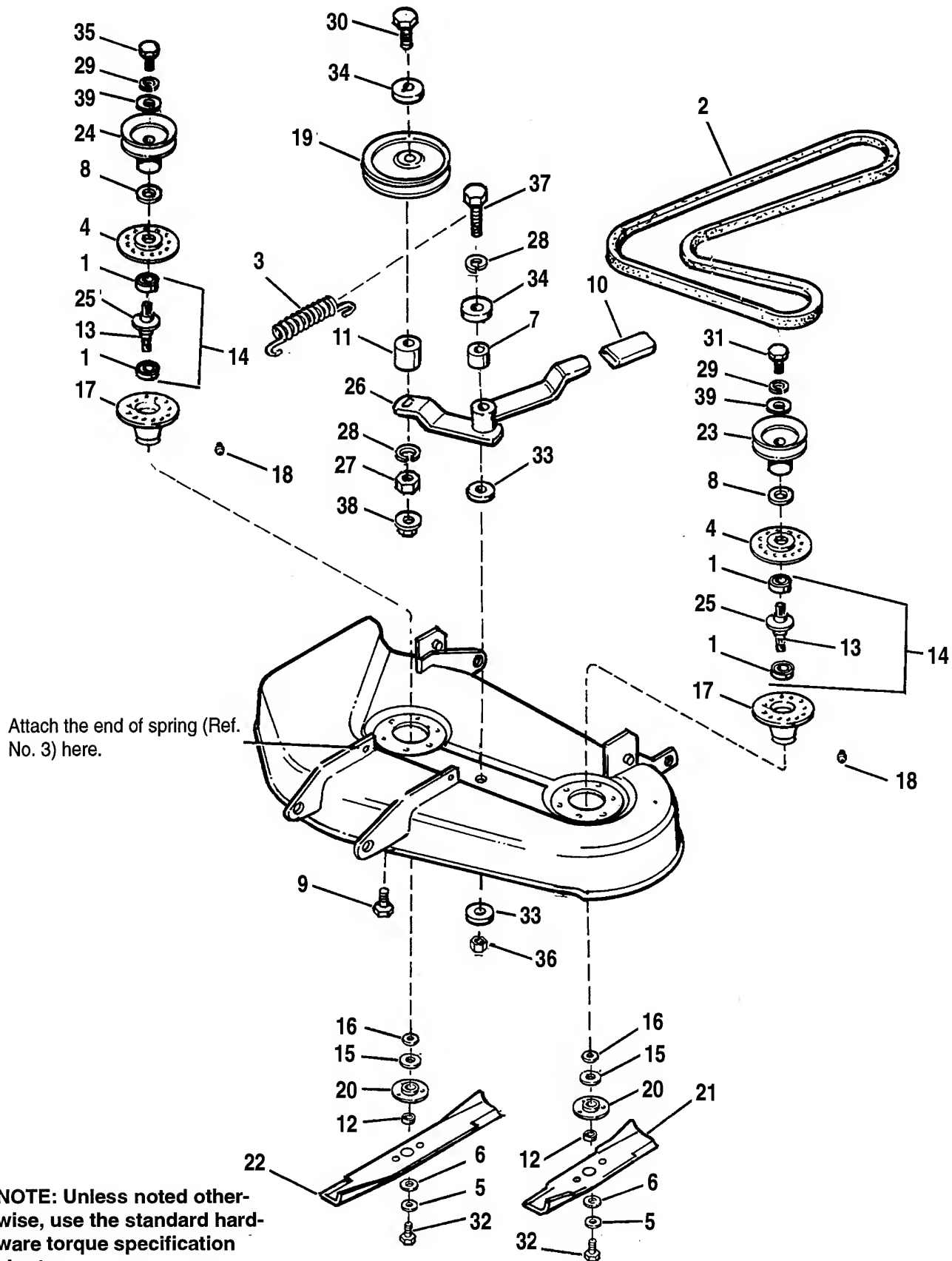
**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.

**Mfg. Nos. 1692126, 1692172, 1692543, 1692544**

**30" Mower Deck - Deflector**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1664947	1	ROD, Deflector
2	1664953	1	SPRING
3	1665036	1	DEFECTOR, Plastic
4	1704873	1	CLAMP
5	1916622	2	NUT, Hex, 1/4-20
6	1916964	2	LOCKWASHER, 1/4
7	1921319	3	WASHER, Plain
8	1931317	2	CARRIAGE BOLT, 1/4-20 x 1-1/4
9	1960518	2	PUSHNUT, 1/4



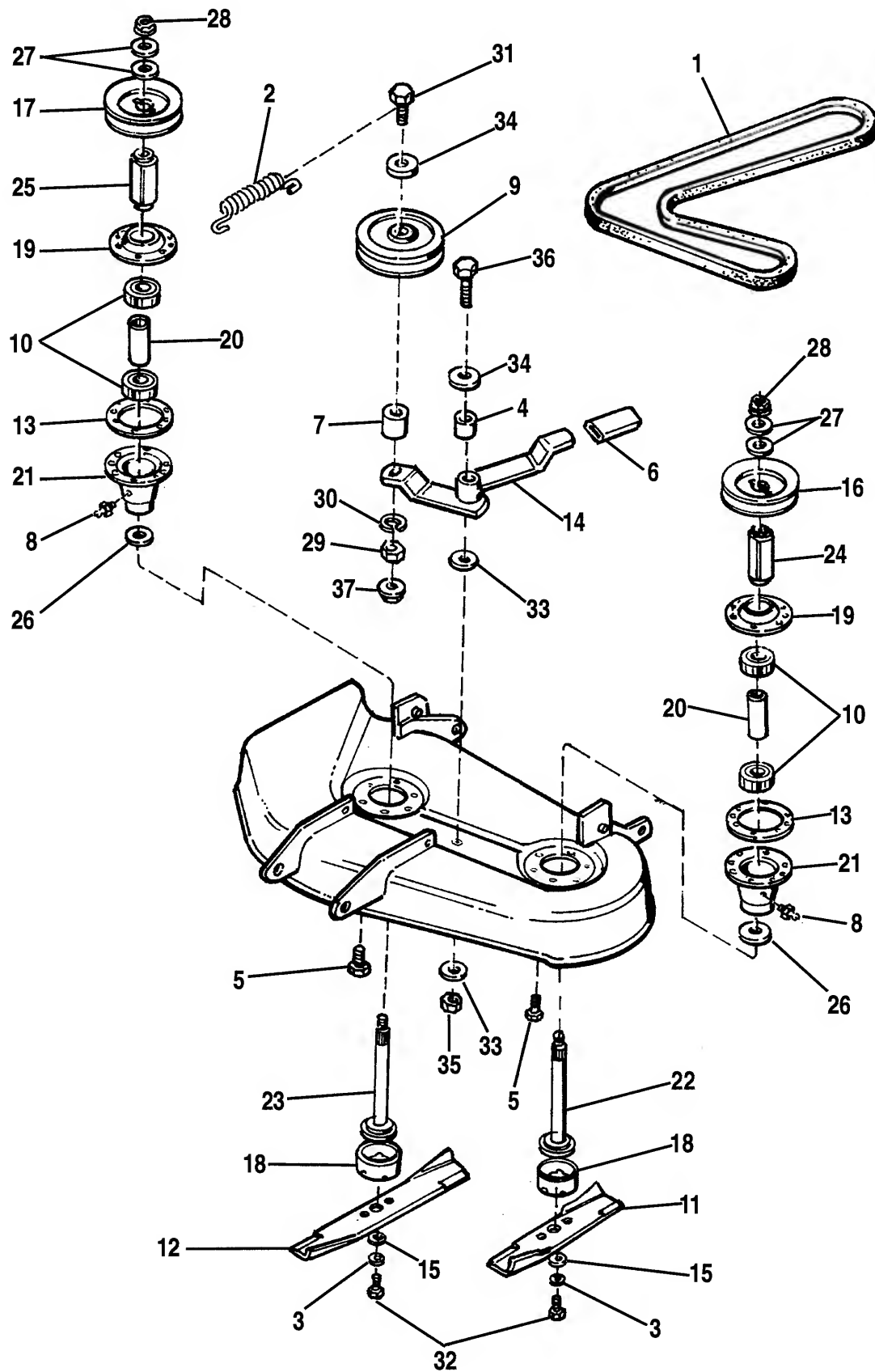


**Mfg. Nos. 1692128, 1692174**

**34" Mower Deck - Drive & Arbors**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	108202	4	BEARING
2	108209	1	V-BELT, 82-7/64"
3	164213	1	SPRING
4	1655729	2	COVER, Arbor Housing
5	1656916	2	WASHER, Spring
6	1656927	2	WASHER, Spline
7	1657242	1	SPACER
8	1657969	2	SHIELD, Grass, Upper
9	1664847	12	SCREW, Taptite, 5/16-18 x 3/4
10	1665835	1	GRIP, Lever
11	1667812	1	SPACER
12	1672132	2	COLLAR, Mower Arbor
13	1685245	2	SHAFT, Arbor
14	1685251	2	SHAFT & BEARING ASSY., (Incl. Ref. Nos. 1 & 13)
15	1700229	2	SHIELD, Grass, Bottom
16	1700230	12	WASHER, Shim
17	1703273	2	ARBOR HOUSING ASSY. (Incl. Ref. No. 18)
18	1704314	2	FITTING, Grease
19	1704926	1	IDLER, Backside
20	1705010	2	ADAPTOR, Blade
21	1706737	1	BLADE, Mower, Small (14-27/64")
22	1706738	1	BLADE, Mower, Large (19-3/16")
23	1707310	1	PULLEY ASSY., Small Blade
24	1707323	1	PULLEY ASSY., Large Blade
25	1707335	2	GASKET, Foam
26	1708561	1	LEVER ASSY.
27	1916950	1	NUT, Hex, 3/8-16
28	1916965	2	LOCKWASHER, 3/8
29	1918199	2	LOCKWASHER, 7/16
30	1921972	1	CAPSCREW, Hex Hd., 3/8-16 x 2-1/2
31	1923471	1	CAPSCREW, Hex Hd., 7/16-14 x 1-1/4, Gr. 8
32	1923491	2	CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8
33	1924356	2	WASHER, Flat, 3/8 x 1/8
34	1924940	2	WASHER, Flat, 3/8
35	1927531	1	CAPSCREW, Hex Hd., 7/16-14 x 2, Gr. 8
36	1928352	1	NUT, Hex, 3/8-16
37	1928957	1	CAPSCREW, Hex Hd., 3/8-16 x 2-3/4
38	1930645	1	NUT, Hex, Flange Lock, 3/8-16
39	1933263	2	WASHER

# 34" Mower Deck - Drive & Arbors

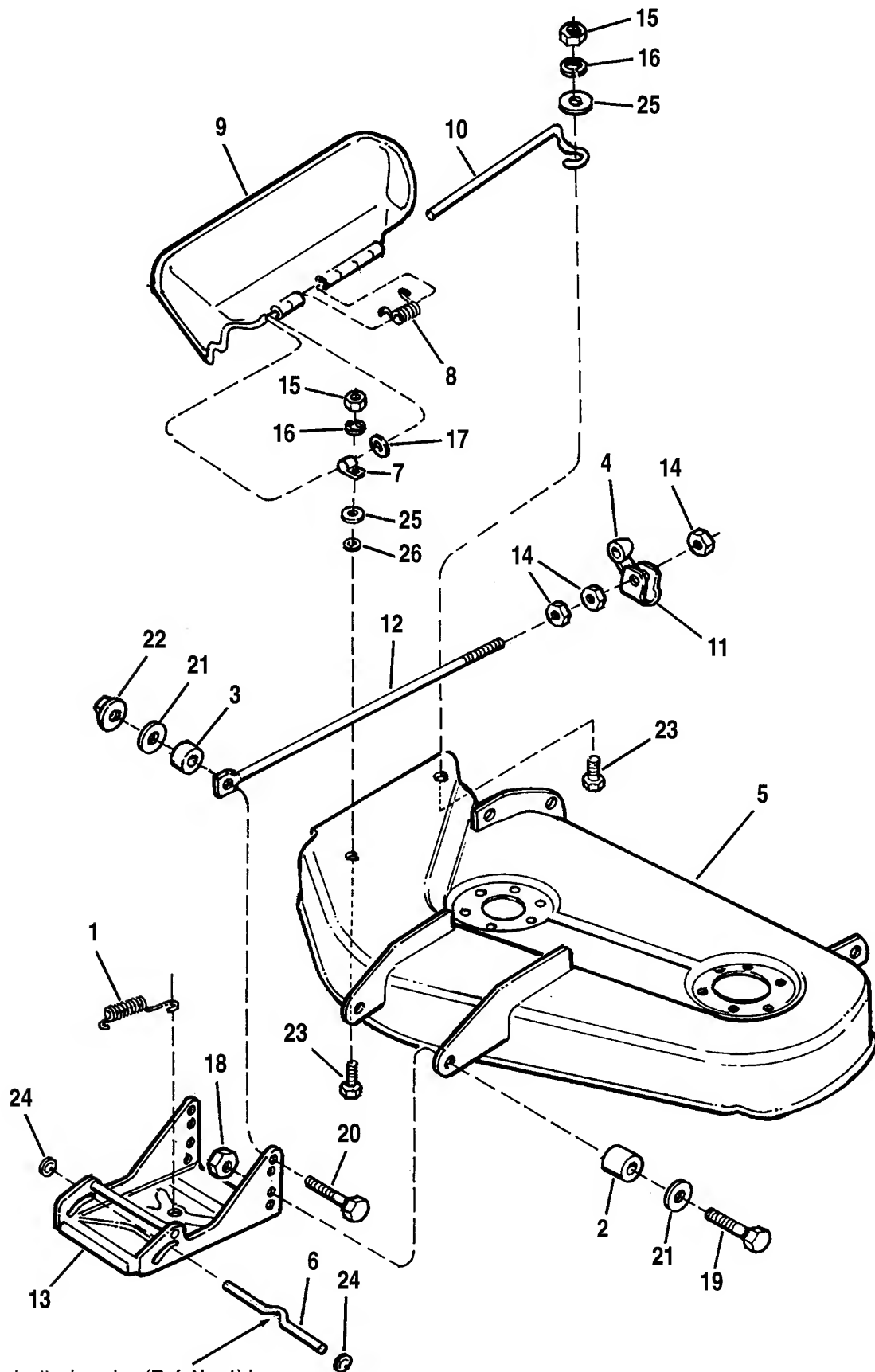


Mfg. Nos. 1692545, 1692546

34" Mower Deck - Drive & Arbors

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	108209	1	V-BELT, 82-7/64"
2	164213	1	SPRING
3	1656916	2	WASHER, Spring
4	1657242	1	SPACER
5	1664847	12	SCREW, Taptite, 5/16-18 x 3/4
6	1665835	1	GRIP, Lever
7	1667812	1	SPACER
8	1704314	2	FITTING, Grease
9	1704926	1	PULLEY, Idler, Backside
10	1705897	4	BEARING
11	1706737	1	BLADE, 14-27/64"
12	1706738	1	BLADE, 19-29/32"
13	1707335	2	GASKET, Foam
14	1708561	1	LEVER ASSY.
15	1713089	2	WASHER, Hex
16	1713090	1	PULLEY, 3-3/4"
17	1713091	1	PULLEY, 5"
18	1713196	2	SHIELD, Grass, Lower
19	1713199	2	COVER, Arbor Housing Assy.
20	1713204	2	SPACER
21	1713338	2	ARBOR HOUSING ASSY. (Incl. Ref. No. 8)
22	1713609	1	SHAFT, Arbor, 5-53/64"
23	1713610	1	SHAFT, Arbor, 6-33/64"
24	1713613	1	HUB, Pulley, 1-3/16"
25	1713614	1	HUB, Pulley, 1-35/64"
26	1713619	2	WASHER
27	1713675	4	WASHER, Belleville
28	1714419	2	NUT, Hex, Flange, 9/16-18
29	1916950	1	NUT, Hex, 3/8-16
30	1916965	1	LOCKWASHER, 3/8
31	1921972	1	CAPSCREW, 3/8-16 x 2-1/2
32	1923491	2	CAPSCREW, Hex, 7/16-14 x 1, Gr. 8
33	1924356	2	WASHER, Flat, 3/8
34	1924940	2	WASHER, Flat, 3/8
35	1928352	1	NUT, Hex, 3/8-16
36	1928957	1	CAPSCREW, Hex, 3/8-16 x 2-3/4
37	1930645	1	NUT, Hex, Flange, 2-Way, 3/8-16

# 34" Mower Deck - Housing, Hitch & Deflector



When assembled, attach spring (Ref. No. 1) here.

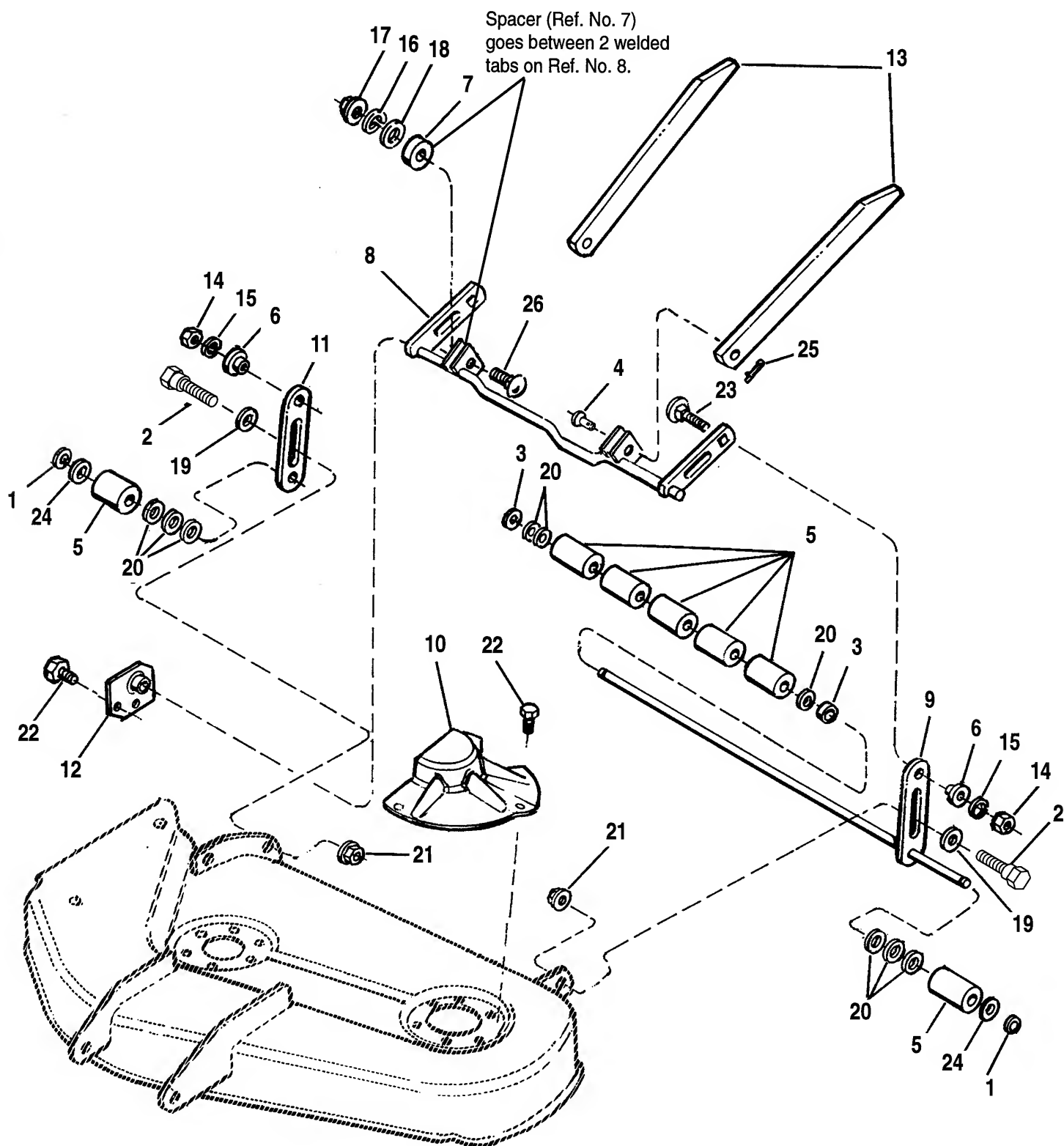
**Mfg. Nos. 1692128, 1692174, 1692545, 1692546**

**34" Mower Deck - Housing, Hitch & Deflector**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	106681	1	SPRING
2	157081	2	SPACER
3	1611705	1	SPACER
4	1671260	1	SPACER
5	1685672	1	HOUSING ASSY., 34" (Orange)
	61685672	1	HOUSING ASSY., 34" (Black)
6	1704129	1	ROD, Latch, Hitch
7	1704873	1	CLAMP
8	1705080	1	SPRING
9	1705449	1	DEFLECTOR, Plastic
10	1706709	1	ROD, Deflector
11	1707280	1	TRUNNION
12	1707300	1	ROD, Adjustment
13	1707432	1	HITCH ASSY.
14	1913744	3	JAMNUT, Hex, 1/2-13
15	1916622	2	NUT, Hex, 1/4-20
16	1916964	2	LOCKWASHER, 1/4
17	1919326	1	WASHER, Flat, 5/16
18	1919439	2	LOCKNUT, Hex, 3/8-16
19	1920415	2	CAPSCREW, Hex Hd., 3/8-16 x 1-1/4
20	1921210	1	CAPSCREW, Hex Hd., 3/8-16 x 1
21	1924940	3	WASHER, Flat, 3/8
22	1930645	1	NUT, Hex, Flange Lock, 3/8-16
23	1931318	2	CARRIAGE BOLT, 1/4-20 x 7/8
24	1960093	2	PUSHNUT
25	1960353	2	WASHER, Flat, 17/64 x 27/32 x 1/8
26	1960518	1	PUSHNUT

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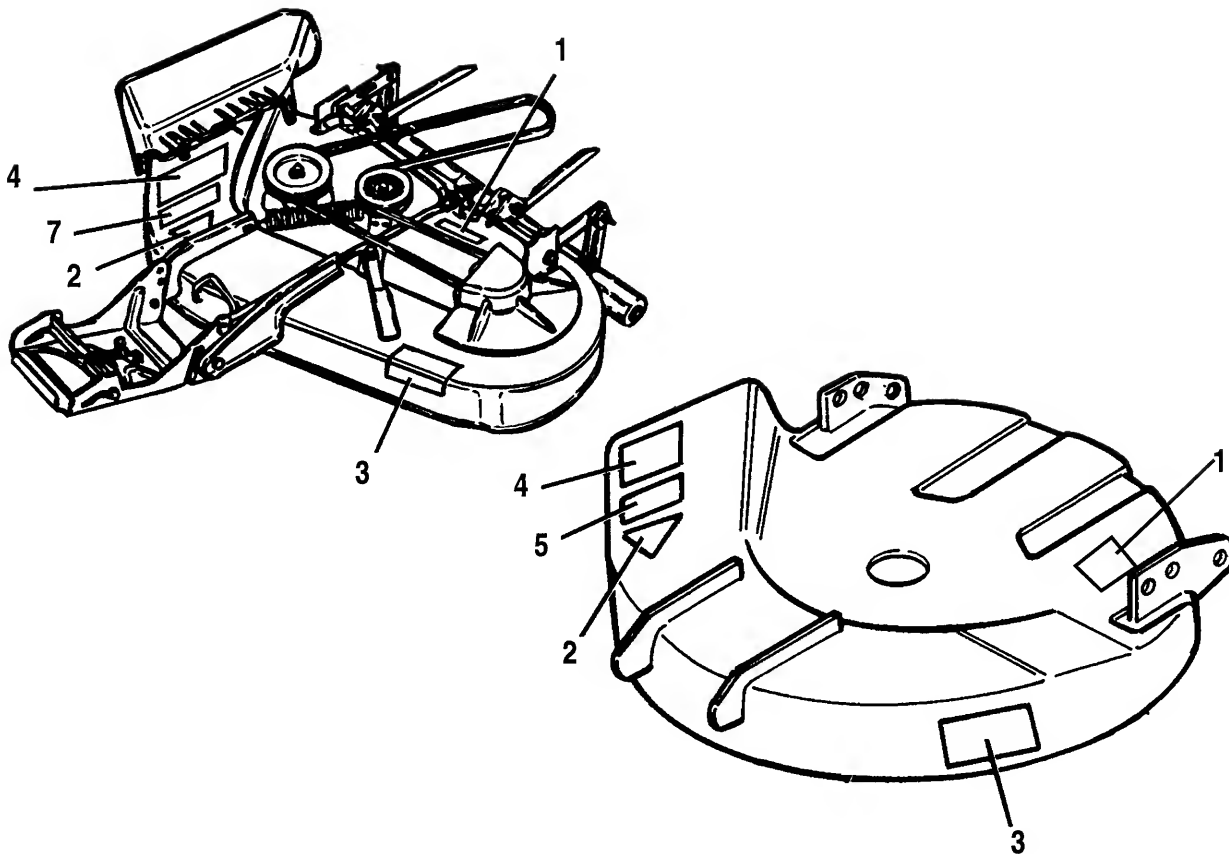
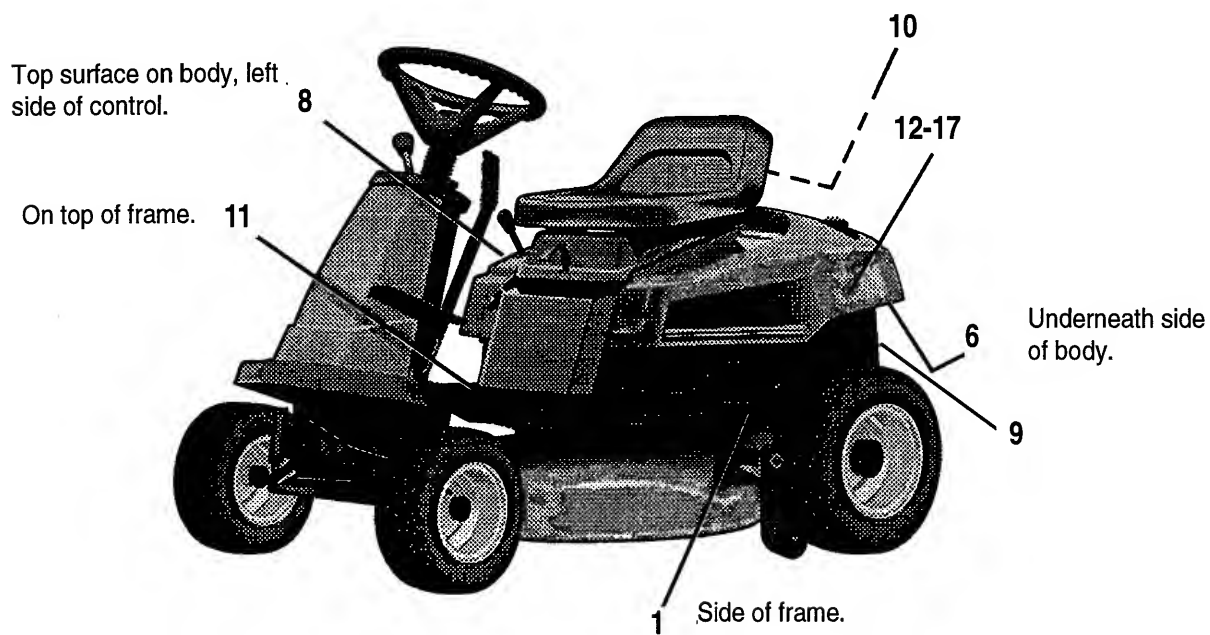
**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

**Mfg. Nos. 1692128, 1692174, 1692545, 1692546**

**34" Mower Deck - Height Adjustment**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	153124	2	RING, Retaining
2	172622	2	BOLT, Shoulder, 3/8-16
3	1602946	2	SPACER, Roller
4	1655651	2	PIN, Locking
5	1668513	7	ROLLER
6	1704082	2	NUT, Adjustment
7	1705249	2	SPACER
8	1707286	1	ARM ASSY.
9	1707292	1	SHAFT ASSY., Roller
10	1707567	1	COVER, Arbor
11	1708520	1	BRACKET, Roller Bar, 34"
12	1708564	1	PLATE, Support, RH
13	1709209	2	BAR, Mower Transport
14	1916950	2	NUT, Hex, 3/8
15	1916965	2	LOCKWASHER, 3/8
16	1917356	2	LOCKWASHER, 5/16
17	1917372	1	NUT, Hex, 5/16-18
18	1919326	2	WASHER, Plain, 5/16
19	1924361	2	WASHER, Flat, 1/2
20	1924366	10	WASHER, Flat, 5/8
21	1928352	2	NUT, Flange Lock, 3/8
22	1930601	5	SCREW, Taptite, 5/16-18-5/8
23	1931352	2	CARRIAGE BOLT, 3/8-16 x 1-1/2
24	1960020	2	WASHER, Plain, 21/32 x 1-1/4 x 1/16
25	1960074	2	PIN, Retaining
26	1960223	2	CARRIAGE BOLT, 5/16-18 x 1-1/4



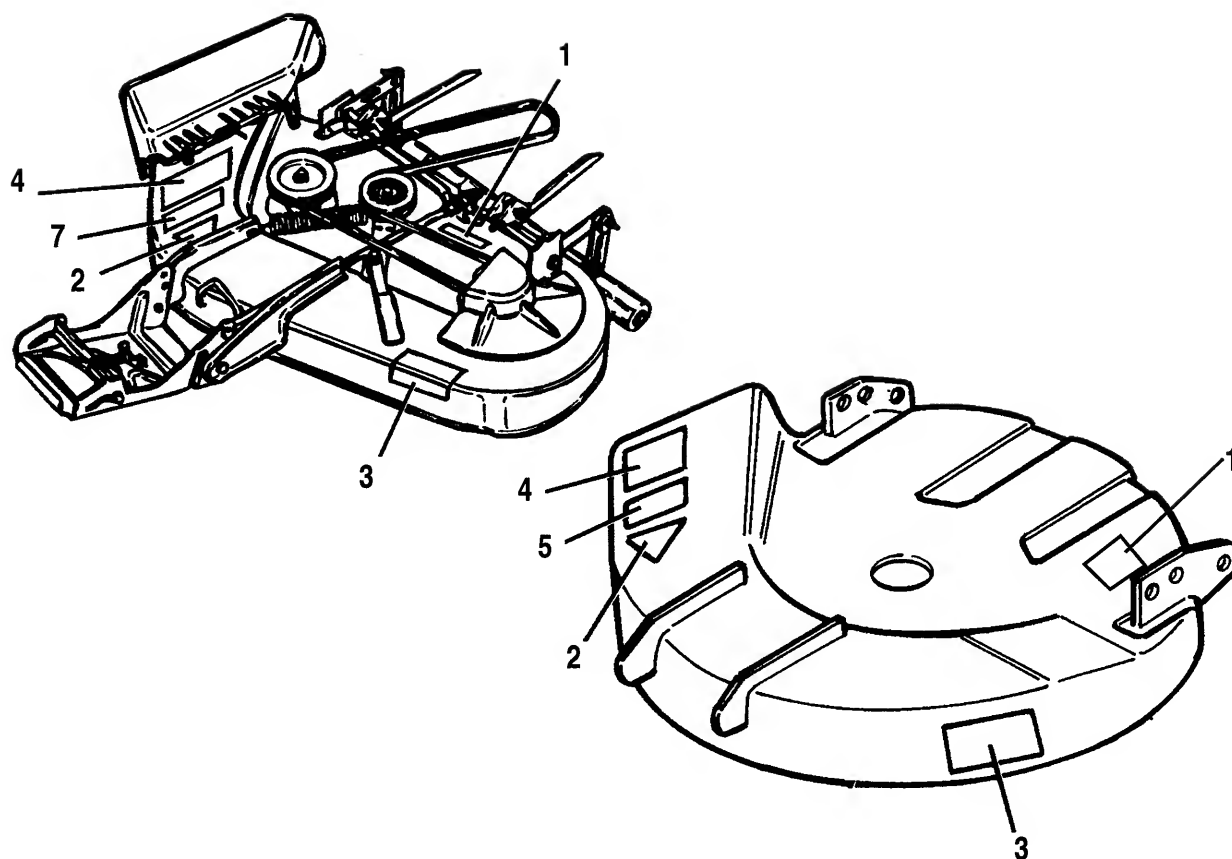
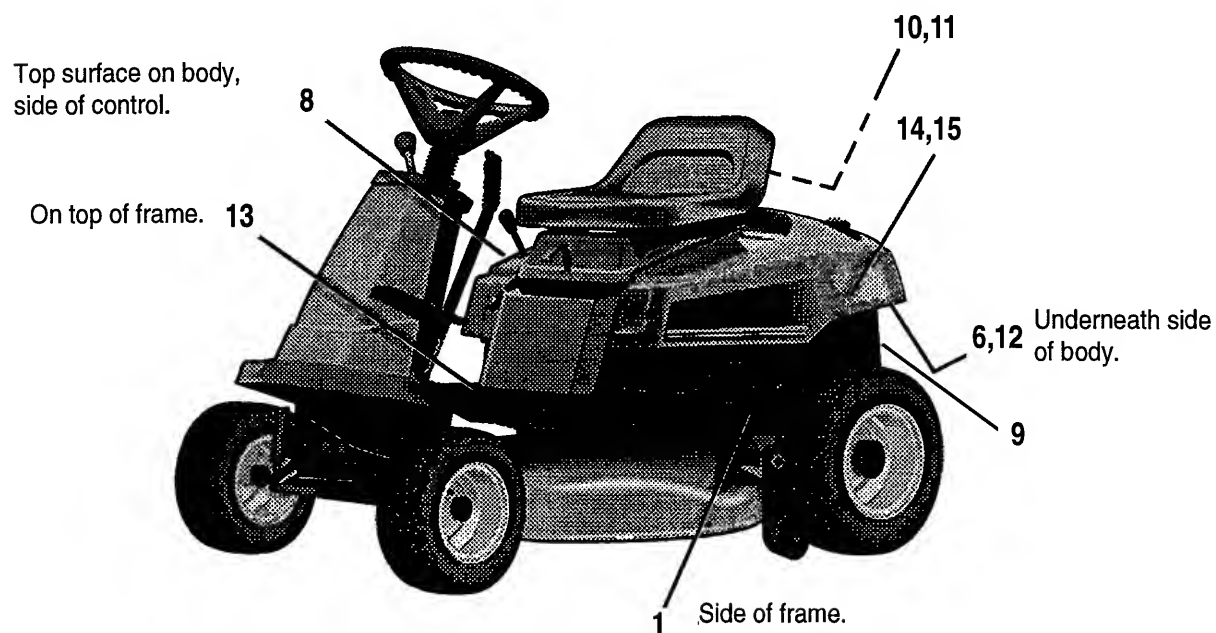


**Mfg. Nos. 1692380, 1692382, 1692385, 1692387, 1692389, 1692392, 1692515, 1692517**

**Decals - Simplicity**

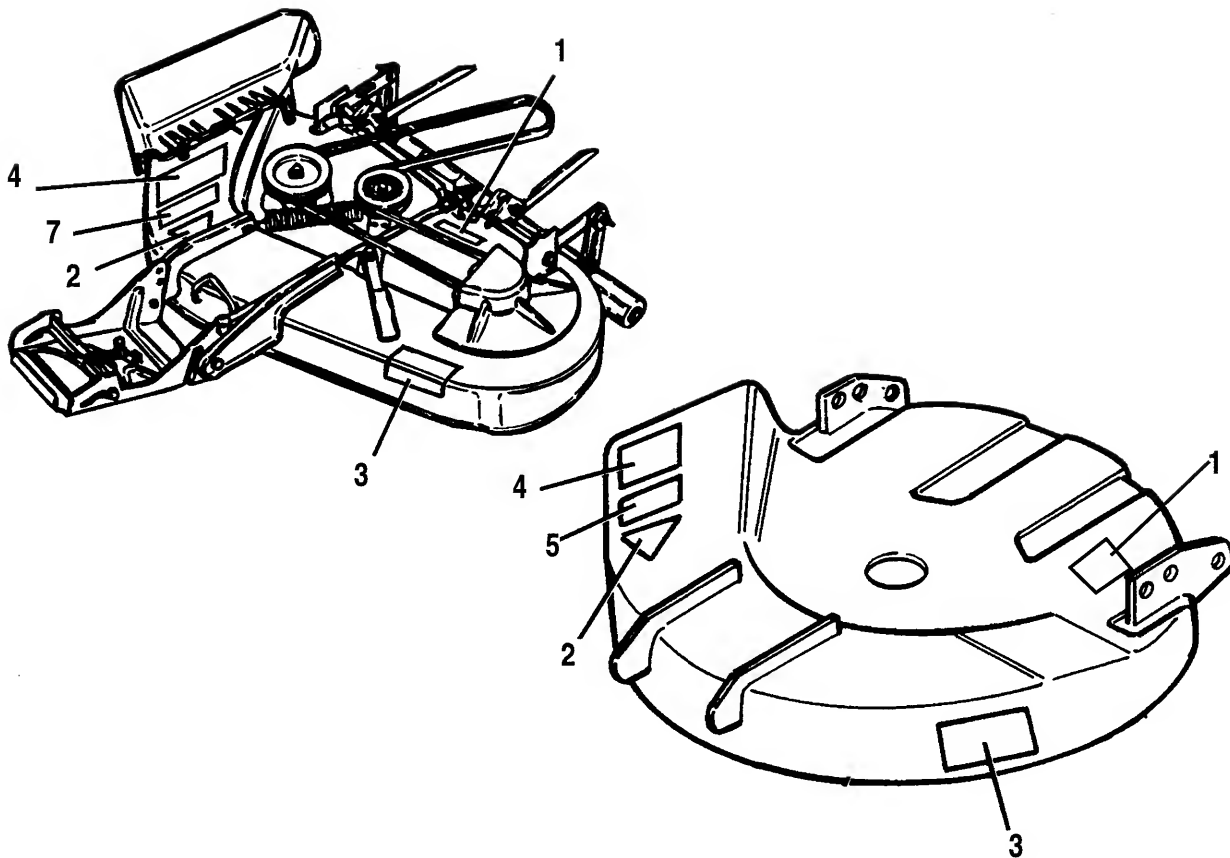
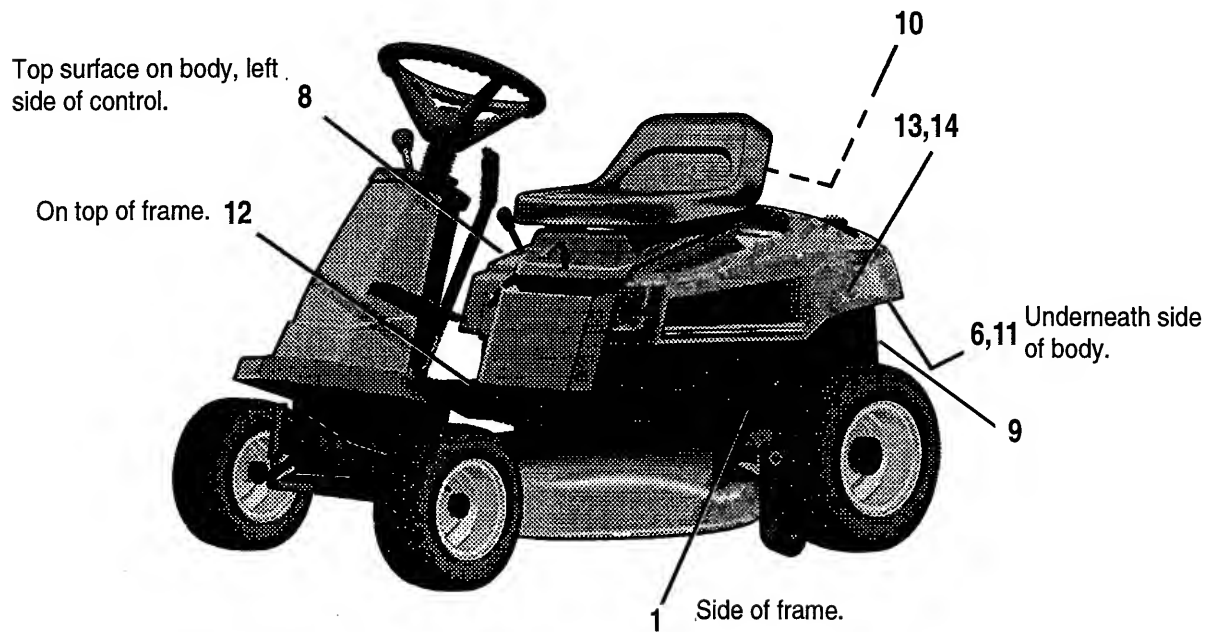
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REF. NO.	PART NO.	QTY.	DESCRIPTION
1		1	I.D. PLATE (Not Serviced)
2		1	DECAL, OPEI (Not Serviced)
3	1704276	1	DECAL, Danger (Hand Under Deck)
4	1704277	1	DECAL, Danger (Chute In Place)
5	1706037	1	DECAL, Cutting Width - 30"
6	1708639	1	DECAL, Belt & Blade Replacement
7	1708877	1	DECAL, Cutting Width - 34"
8	1708880	1	DECAL, Throttle/Choke
9	1708918	1	DECAL, Transmission Release Valve (Hydro models only)
10	1708927	1	DECAL, USA (Seat back)
11	1713490	1	DECAL, Operating Instructions
12	1713961	2	DECAL, Model, Coronet 9 - 5 Speed
13	1713963	2	DECAL, Model, Coronet 12 - Hydro
14	1713962	2	DECAL, Model, Coronet, 12 - 5 Speed
15	1713964	1	DECAL, Seat Deck Stripe, RH
16	1713965	1	DECAL, Seat Deck Stripe, LH
17	1714448	2	DECAL, Model, Coronet, 13 - Hydro



**Decals - AGCO Allis**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1		1	I.D. PLATE (Not Serviced)
2		1	DECAL, OPEI (Not Serviced)
3	1704276	1	DECAL, Danger (Hand Under Deck)
4	1704277	1	DECAL, Danger (Chute In Place)
5	1706037	1	DECAL, Cutting Width - 30"
6	1708639	1	DECAL, Belt & Blade Replacement
7	1708877	1	DECAL, Cutting Width - 34"
8	1708880	1	DECAL, Throttle/Choke
9	1708918	1	DECAL, Transmission Release Valve (Hydro models only)
10	1708926	2	DECAL, Logo, AGCO Allis
11	1708927	1	DECAL, USA (Seat back)
12	1709061	1	DECAL, Touch-up Paint
13	1713490	1	DECAL, Operating Instructions
14	1708899	1	DECAL, Seat Deck, LH (409G)
	1708901	1	DECAL, Seat Deck, LH (412G)
	1708903	1	DECAL, Seat Deck, LH (412H)
	1714455	1	DECAL, Seat Deck, LH (413H)
15	1708900	1	DECAL, Seat Deck, RH (409G)
	1708902	1	DECAL, Seat Deck, RH (412G)
	1708904	1	DECAL, Seat Deck, RH (412H)
	1714456	1	DECAL, Seat Deck, RH (413H)



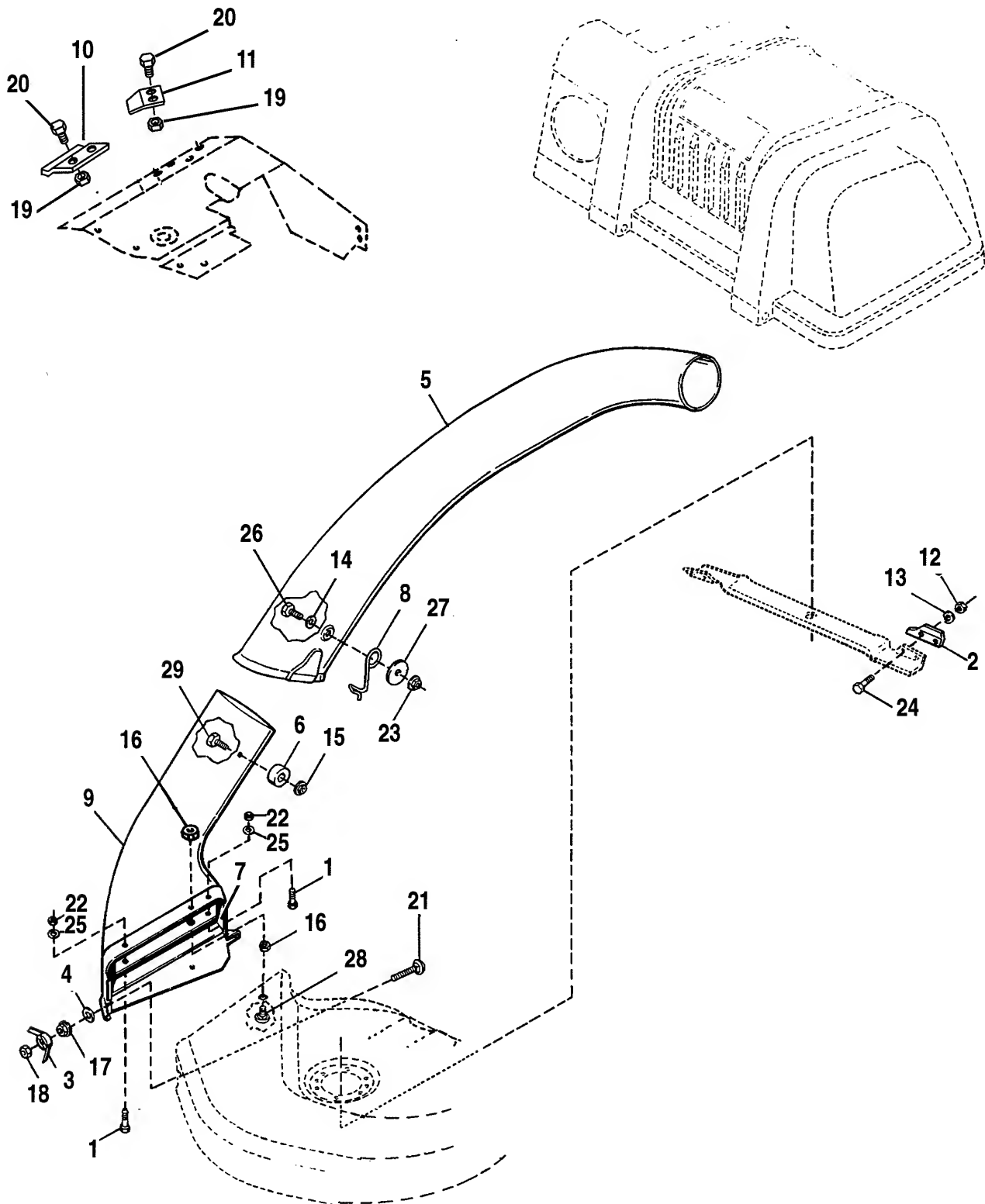
**Mfg. Nos. 1692489, 1692491**

**Decals - Massey Ferguson**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1		1	I.D. PLATE (Not Serviced)
2		1	DECAL, OPEI (Not Serviced)
3	1704276	1	DECAL, Danger (Hand Under Deck)
4	1704277	1	DECAL, Danger (Chute In Place)
5	1706037	1	DECAL, Cutting Width - 30"
6	1708639	1	DECAL, Belt & Blade Replacement
7	1708877	1	DECAL, Cutting Width - 34"
8	1708880	1	DECAL, Throttle/Choke
9	1708918	1	DECAL, Transmission Release Valve (Hydro models only)
10	1708927	1	DECAL, USA (Seat back)
11	1709061	1	DECAL, Touch-up Paint
12	1713490	1	DECAL, Operating Instructions
13	1714364	1	DECAL, Seat Deck, LH (2409G)
	1714366	1	DECAL, Seat Deck, LH (2412H)
14	1714365	1	DECAL, Seat Deck, RH (2409G)
	1714367	1	DECAL, Seat Deck, RH (2412H)

## 30" Twin Bag Catcher - Adapter & Tube



**Mfg. No. 1692149**

**30" Twin Bag Catcher - Adapter & Tube**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	926267	2	SCREW, Flat Hd., #10-24 x 5/8
2	1665419	2	LIFT PLATE
3	1679163	1	WING NUT ASSY., 5/16
4	1679164	1	CUP
5	1703769	1	TRANSFER TUBE
6	1704341	1	WASHER, Special, 11/32 x 7/8 x 1-3/4
7	1704356	1	STRAP, Reinforcement
8	1704603	1	LATCH, Tube
9	1709134	1	ADAPTER, 30" Mower
10	1713286*	1	EXHAUST SHIELD, Front
11	1713287*	1	EXHAUST SHIELD, Rear
12	1916622	4	NUT, Hex, 1/4-20
13	1916964	4	LOCKWASHER, Spring, 1/4
14	1919326	1	WASHER, Flat, 5/16
15	1919438	1	NUT, Hex, Esna Lock, 5/16-18
16	1920161	2	NUT, Hex, Jam, 5/16-18
17	1927557	1	NUT, Hex, Flange, 5/16-18
18	1928698	1	NUT, Hex, Centerlock, 5/16-18
19	1928919*	4	NUT & WASHER ASSY., Hex, 10-32
20	1930531*	4	SCREW, Truss Hd., 10-32 x 1/2
21	1931339	1	CARRIAGE BOLT, 5/16-18 x 2
22	1933896	2	NUT, Hex Hd., #10-24
23	1935048	1	NUT, Flange Lock, 5/16-18
24	1935105	4	CAPSCREW, 1/4-20 x 5/8, Gr.8
25	1960096	2	WASHER, Flat, 3/16
26	1960122	1	CAPSCREW, Hex Hd., 5/16-18 x 3/4
27	1960185	1	WASHER, Flat, 5/16
28	1960223	1	BOLT, 5/16-18 X 1-1/4
29	1960371	1	CAPSCREW, Hex Hd., 5/16-18 x 3/4

**\* Not required on models equipped with 12 HP Tecumseh engine,  
Mfg. Nos. 1692515, 1692517 & 1692519.**





**Mfg. No. 1692150**

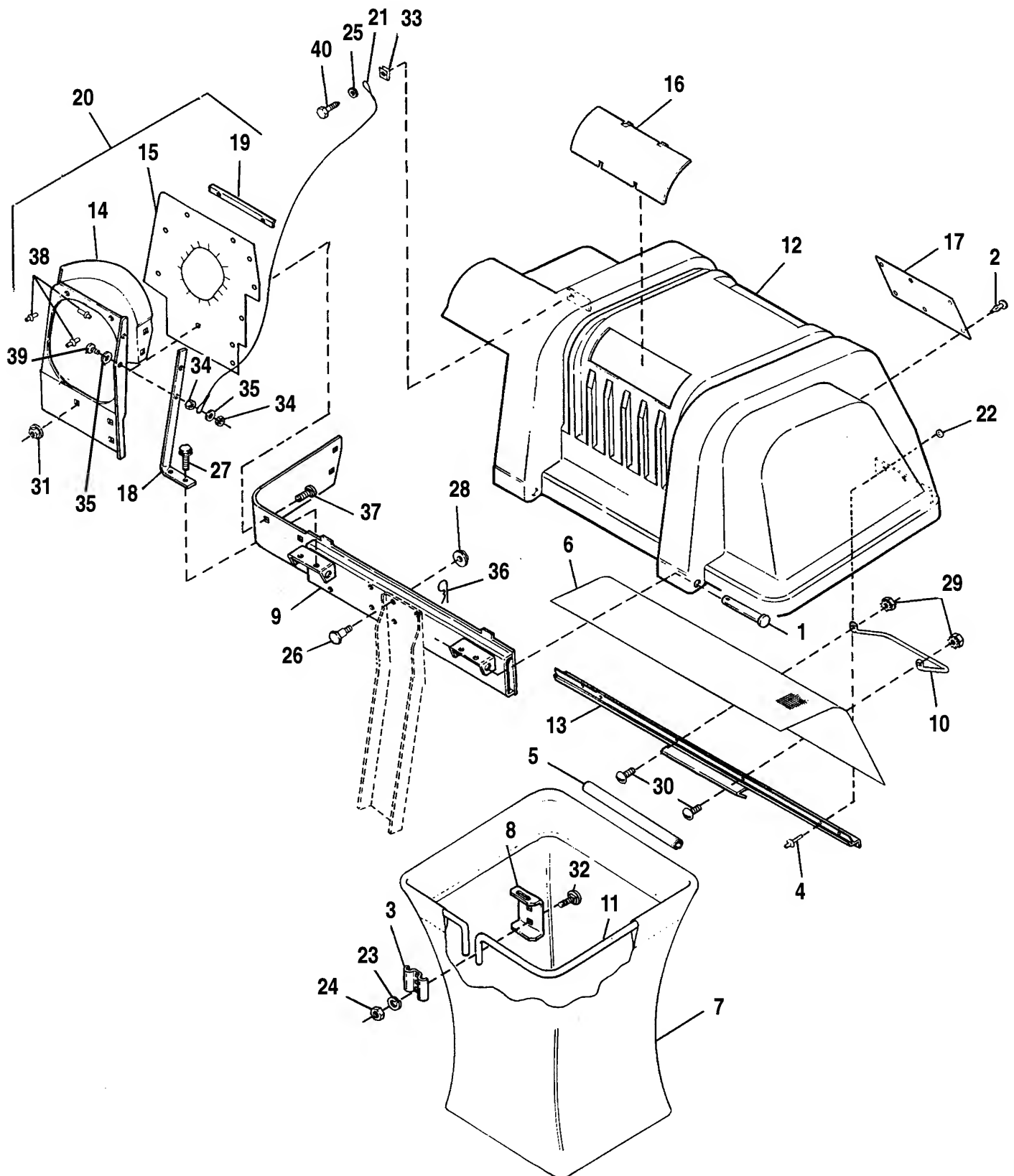
**34" Twin Bag Catcher - Adapter, Blade & Tube**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1679163	1	WING NUT ASSEMBLY, 5/16
2	1679164	1	CUP
3	1702665	2	SPACER
4	1703769	1	TUBE, Transfer
5	1704341	1	WASHER, Special, 11/32 x 7/8 x 1-3/4
6	1704355	1	BRACKET, Attachment
7	1704603	1	LATCH, Tube
8	1705010	1	ADAPTER, Blade, High Lift
9	1706739	1	BLADE, High Lift, 34" Mower
10	1709112	1	BAFFLE, 34" Mower
11	1709135	1	ADAPTER, 34" Mower
12	1713286*	1	EXHAUST SHIELD, Front
13	1713287*	1	EXHAUST SHIELD, Rear
14	1917356	3	LOCKWASHER, 5/16
15	1917372	3	NUT, Hex, 5/16-18
16	1919326	1	WASHER, Flat, 5/16
17	1919438	3	NUT, Esna Hex Lock, 5/16-18
18	1927557	1	NUT, Hex Flange, 5/16-18
19	1928698	1	NUT, Centerlock, 5/16-18
20	1928919*	4	NUT & WASHER ASSY., Hex 10-32
21	1930531*	4	SCREW, Truss Hd., 10-32 x 1/2
22	1931332	1	CARRIAGE BOLT, 5/16-18 x 5/8
23	1931338	2	CARRIAGE BOLT, 5/16-18 x 1-3/4
24	1931339	1	CARRIAGE BOLT, 5/16-18 x 2
25	1935048	1	NUT, Flange Lock, 5/16-18
26	1960122	1	CAPSCREW, Hex Hd., 5/16-18 x 3/4
27	1960185	1	WASHER, Flat, 5/16
28	1960371	3	CAPSCREW, Hex Hd., 5/16-18 x 3/4

**\* Not required on models equipped with 12 HP Tecumseh engine,  
Mfg. Nos. 1692515, 1692517 & 1692519.**

# 30" & 34" Twin Bag Catchers - Cover & Bag

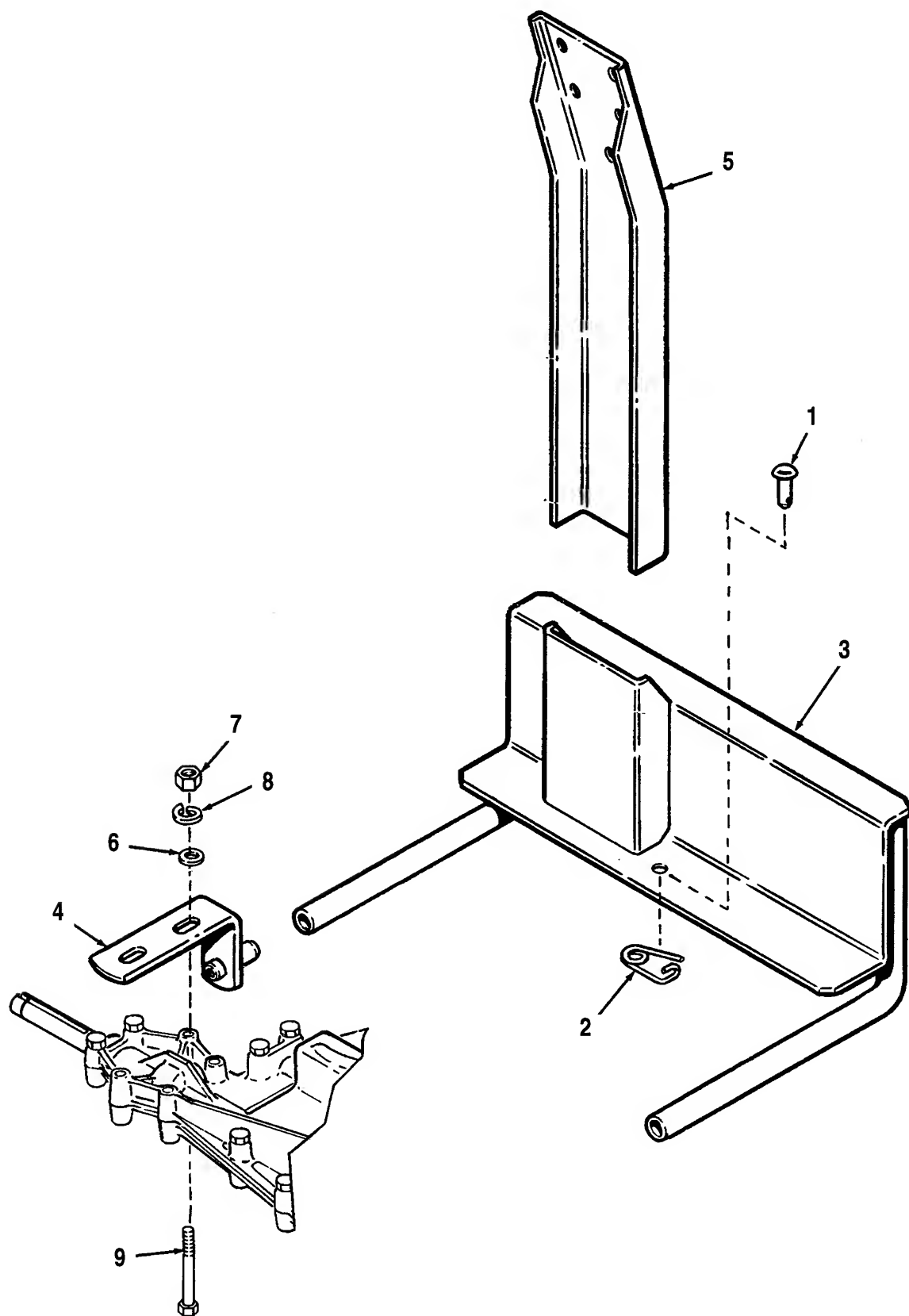


**Mfg. Nos. 1692149, 1692150**

**30" & 34" Twin Bag Catchers - Cover & Bag**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	960367	2	PIN, Round Head
2	1667248	6	CLIP, Canoe
3	1672023	2	CLAMP
4	1675043	4	RIVET, Pop
5	1675707	2	TUBE CLIP, Grass Bag
6	1703700	1	SCREEN
7	1703764	2	BAG, Grass
8	1703807	2	HANGER
9	1703822	1	CROSS ASSY.
10	1703853	1	HANDLE, Latch
11	1703855	2	HOOP, Bag
12	1704056	1	COVER ASSY. (Incl. Ref. Nos. 4, 6, 13, 21, 22, 25, 33 & 40)
13	1704057	1	SEAL, Clip
14	1704075	1	SUPPORT, Tube
15	1704135	1	SEAL, Cover
16	1704180	2	WINDOW
17	1704405	1	DECAL, Safety
18	1704507	1	STRAP, Tube Support
19	1704508	3	BRACKET, Seal
20	1704615	1	TUBE ASSY., Support (Incl. Ref. Nos. 14, 15, 18, 19, 34, 35, 38 & 39)
21	1705876	1	CABLE, Double Loop
22	1910531	4	WASHER
23	1917356	4	LOCKWASHER, 5/16
24	1917372	4	NUT, Hex, 5/16-18
25	1921319	1	WASHER, Plain, 1/4
26	1921966	4	CAPSCREW, Hex Hd., 3/8-16 x 7/8
27	1927428	2	SCREW, Taptite, 1/4-20 x 3/8
28	1928352	4	NUT, Hex, Whizlock, 3/8-16
29	1928919	2	NUT, Hex, #10-32
30	1930531	2	SCREW, Truss Hd., #10-32 x 1/2
31	1930642	5	LOCKNUT, Flange, 1/4-20 End Lock
32	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
33	1933886	1	NUT, Speed
34	1960077	2	NUT, Hex, Lock, #8-32
35	1960096	2	WASHER
36	1960221	2	CLIP, Hairpin
37	1960252	5	CARRIAGE BOLT, 1/4-20 x 5/8
38	1960381	7	RIVET, Pop
39	1960399	1	SCREW, Round Hd., #8-32 x 7/8
40	1960400	1	SCREW, Self-tapping, #10-12 x 5/8

## 30" & 34" Twin Bag Grass Catchers - Hitch

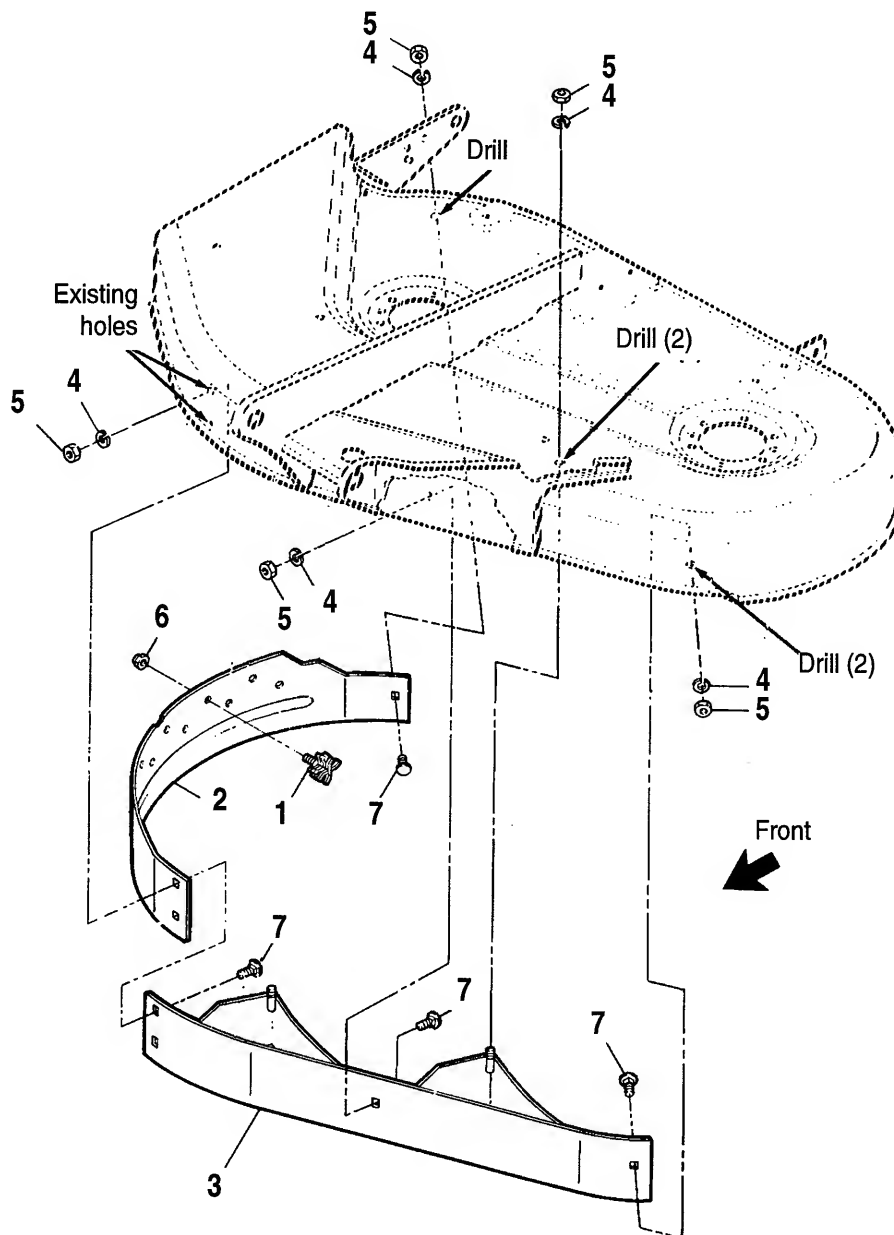


**Mfg. Nos. 1692149, 1692150**

**30" & 34" Twin Bag Grass Catchers - Hitch**

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REF. NO.	PART NO.	QTY.	DESCRIPTION
1	102004	1	PIN, Round
2	176012	1	CLIP PIN, Safety
3	1709022	1	SUPPORT ASSY.
4	1709026	2	ANCHOR ASSY.
5	1709111	1	SUPPORT, Catcher
6	1917356	4	LOCKWASHER, 5/16
7	1917372	4	NUT, Hex, 5/16-18
8	1919326	4	WASHER, Plain 5/16
9	1921719	4	CAPSCREW, Hex Hd., 5/16-18 x 2-1/2



REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1707684*	8	SHREDDERS, Leaf (Optional)
2	1708866	1	BAFFLE, Discharge
3	1708867	1	BAFFLE, Mulching
4	1917356	7	LOCKWASHER, 5/16
5	1917372	7	NUT, Hex, 5/16-18
6	1919438*	8	NUT, Hex, Plastite, 5/16-18 (Optional)
7	1931333	5	CARRIAGE BOLT, 5/16-18 x 3/4

\* Also available optional Leaf Shredder Kit, part no. 1686609;  
which contains 8 ea. of Ref. Nos. 6 & 1.

**TORQUE SPECIFICATIONS FOR  
STANDARD MACHINE HARDWARE  
(Tolerance  $\pm 20\%$ )**

SIZE	SAE GRADE #2 		SAE GRADE #5 		SAE GRADE #8 	
	<u>in/lbs</u> ft/lbs	Nm.	<u>in/lbs</u> ft/lbs	Nm.	<u>in/lbs</u> ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	<u>49</u>	5.5	<u>68</u>	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	<u>76</u>	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

**NOTES**

1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
  - a. for prevailing torque locknuts - use 65% of grade 5 torques.
  - b. for flange whizlock nuts and screws - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

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